

LIVE PILOT FINISH REAMERS - CLYMER 308 WINCHESTER LIVE PILOT FINISHER

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These reamers are manufactured by CLYMER Precision using the best M42 w/ Cobalt HSS available. (Cobalt steel is more resistant to heat and abrasion than many other high-speed steels, which dramatically increases tools life and durability) Manufacturer grade tooling Smooth/free cutting guaranteed Live pilot spindle threaded for 4-40 fillister head screw to easily attach industry standard bushings (no C clips required) Oil grooves standard in pilot spindle to allow for muzzle flush chambering applications Industry standard 7/16" shank with integral Weldon flat and 1/4-28 female threads Live piloted reamers allow for customer to interchange bushings and achieve the proper fit to bore Reamers ground to industry standard SAAMI specifications



Attributes

- Name: [CLYMER 308 WINCHESTER LIVE PILOT FINISHER](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184000062
- Mfr. No.: 555027
- Cartridge: 308 Winchester
- Style: Finisher
- Delivery weight: 0.077kg
- Shipping height: 19mm
- Shipping width: 19mm
- Shipping length: 146mm

Item details

Made in USA

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LIVE PILOT FINISH REAMERS CLYMER 308 WINCHESTER

Safety Instruction Guide

Introduction

Thank you for choosing the LIVE PILOT FINISH REAMERS CLYMER 308 WINCHESTER. This guide provides essential safety information, usage instructions, and disposal guidelines to ensure safe and effective operation of the product. Please read this guide thoroughly before using the reamer.

General Safety Guidelines

- Always wear appropriate personal protective equipment (PPE), including safety goggles and gloves, when handling and using the reamer.
- Keep the work area clean and welllit to prevent accidents.
- Ensure that all tools and equipment are in good working condition before use.
- Do not use the reamer for any purpose other than intended. Misuse can lead to injury or damage.
- Be aware of your surroundings and ensure that no one is in close proximity while using the reamer.
- Report any unsafe conditions or accidents to the appropriate authorities.

Specific Safety Precautions for Use

- Inspect the reamer for any damage or wear before each use. Do not use if damaged.
- Ensure that the live pilot spindle is securely threaded and properly attached before use.
- Use the reamer only with industrystandard bushings that fit the live pilot spindle.
- Avoid using excessive force when operating the reamer. Let the tool do the work.
- Do not exceed the recommended speed for the reamer to prevent overheating and damage.
- Always check for proper fit and alignment before beginning any reaming operation.
- Store the reamer in a safe location, away from children and unauthorized users.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials, including the reamer, bushings, and a suitable drill press or hand tool.
- Ensure that the workpiece is securely clamped and stable.

2. Attaching the Reamer:

- Thread the live pilot spindle into the drill press or hand tool.
- Use a 440 fillister head screw to secure the spindle if necessary.

3. Using the Reamer:

- Select the appropriate bushing for your application and attach it to the live pilot spindle.
- Begin the reaming operation at a slow speed to ensure proper fit.
- Gradually increase speed as needed, but do not exceed the tool's specifications.
- Monitor the operation closely for any signs of overheating or unusual noise.

4. PostUse Care:

- After use, clean the reamer and remove any debris or residue.
- Inspect the tool for any signs of damage or wear.

- Store the reamer in its designated case or protective covering.

Disposal Instructions

- Dispose of the reamer and any associated materials in accordance with local regulations.
- Do not dispose of the reamer in regular household waste if it is damaged or contains hazardous materials.
- Check with local waste management authorities for proper disposal methods.

Contact Information for Further Support

For any safety inquiries or further support, please refer to the product packaging or manufacturer's website for contact information.

By following these guidelines, you can ensure a safe and effective experience with the LIVE PILOT FINISH REAMERS CLYMER 308 WINCHESTER. Thank you for your attention to safety.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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