

LIVE PILOT FINISH REAMERS - CLYMER 22-250 REMINGTON LIVE PILOT FINISHER

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These reamers are manufactured by CLYMER Precision using the best M42 w/ Cobalt HSS available. (Cobalt steel is more resistant to heat and abrasion than many other high-speed steels, which dramatically increases tools life and durability) Manufacturer grade tooling Smooth/free cutting guaranteed Live pilot spindle threaded for 4-40 fillister head screw to easily attach industry standard bushings (no C clips required) Oil grooves standard in pilot spindle to allow for muzzle flush chambering applications Industry standard 7/16" shank with integral Weldon flat and 1/4-28 female threads Live piloted reamers allow for customer to interchange bushings and achieve the proper fit to bore Reamers ground to industry standard SAAMI specifications



Attributes

- Name: [CLYMER 22-250 REMINGTON LIVE PILOT FINISHER](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184000055
- Mfr. No.: 555010
- Cartridge: 22-250 Remington
- Style: Finisher
- Delivery weight: 0.064kg
- Shipping height: 19mm
- Shipping width: 19mm
- Shipping length: 130mm

Item details

Made in USA

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Safety Instruction Guide for LIVE PILOT FINISH REAMERS CLYMER 22250 REMINGTON LIVE PILOT FINISHER

Introduction

Thank you for choosing the LIVE PILOT FINISH REAMERS CLYMER 22250 REMINGTON LIVE PILOT FINISHER. This guide provides essential safety information and instructions to ensure safe and effective use of the product. Please read this guide carefully before using the reamer.

General Safety Guidelines

- **Product Safety:** Ensure that the reamer is used only for its intended purpose. Avoid using it for any applications not specified in the product documentation.
- **Enhanced Recalls:** In case of any safety recall, stay informed by checking official notifications and follow the instructions provided for returning or replacing the product.
- **Online Shopping:** When purchasing online, ensure that the seller complies with safety regulations and provides adequate product information.
- **Special Consumer Focus:** This product is not intended for use by children. Keep out of reach of minors.
- **EU Contact Point:** For any safety inquiries, refer to the manufacturer's contact details provided on the packaging or product documentation.
- **Rapid Alerts:** Stay updated on product safety by monitoring the EU's Safety Gate platform for any alerts regarding unsafe products.

Specific Safety Precautions for Use

- **Wear Appropriate Safety Gear:** Always use safety goggles, gloves, and protective clothing when operating the reamer to prevent injury.
- **Check for Damage:** Before each use, inspect the reamer for any signs of damage or wear. Do not use if damaged.
- **Secure Workpiece:** Ensure that the workpiece is securely clamped to prevent movement during operation.
- **Avoid Loose Clothing:** Do not wear loose clothing or accessories that could become entangled in the tool.
- **Use in WellVentilated Area:** Ensure adequate ventilation in the workspace to avoid inhaling any dust or debris generated during use.
- **Keep Workspace Clean:** Maintain a clean and organized workspace to avoid accidents.
- **Follow Manufacturer Instructions:** Always adhere to the manufacturer's instructions for use and maintenance.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure you have the correct bushings for the reamer.

2. Installation:

- Attach the reamer to a compatible drill or machine with a 7/16" shank.
- Ensure the integral Weldon flat is properly aligned for secure attachment.
- Thread the live pilot spindle for a 440 fillister head screw to secure any industry standard bushings.

3. Usage:

- Set the drill to the appropriate speed for the material you are working with.
- Begin the operation slowly to ensure stability.
- Apply consistent pressure without forcing the tool. Allow the reamer to do the work.
- Use oil grooves in the pilot spindle to lubricate the reaming process, especially in muzzle flush chambering applications.
- After use, clean the reamer to remove any debris or buildup.

4. Interchanging Bushings:

- To achieve the proper fit to bore, interchange the bushings as necessary.
- Ensure that the bushings are securely attached before operation.

Disposal Instructions

- **Dispose of Responsibly:** When the reamer reaches the end of its life, dispose of it in accordance with local regulations for metal waste.
- **Recycling:** Consider recycling the reamer if possible, as it is made from materials that can be repurposed.

Contact Information for Further Support

For any further support or safety inquiries, please refer to the manufacturer's contact details provided on the packaging or product documentation. Always ensure you have the latest information and guidelines for safe usage of your product.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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