

# LIVE PILOT FINISH REAMERS - CLYMER 7MM-08 REMINGTON LIVE PILOT FINISHER

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These reamers are manufactured by CLYMER Precision using the best M42 w/ Cobalt HSS available. (Cobalt steel is more resistant to heat and abrasion than many other high-speed steels, which dramatically increases tools life and durability) Manufacturer grade tooling Smooth/free cutting guaranteed Live pilot spindle threaded for 4-40 fillister head screw to easily attach industry standard bushings (no C clips required) Oil grooves standard in pilot spindle to allow for muzzle flush chambering applications Industry standard 7/16" shank with integral Weldon flat and 1/4-28 female threads Live piloted reamers allow for customer to interchange bushings and achieve the proper fit to bore Reamers ground to industry standard SAAMI specifications



## Attributes

- Name: [CLYMER 7MM-08 REMINGTON LIVE PILOT FINISHER](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184000054
- Mfr. No.: 555009
- Cartridge: 7 mm - 08 Remington
- Style: Finisher
- Delivery weight: 0.045kg
- Shipping height: 10mm
- Shipping width: 15mm
- Shipping length: 142mm

## Item details

Made in USA

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# Safety Instruction Guide for LIVE PILOT FINISH REAMERS CLYMER 7MM08 REMINGTON LIVE PILOT FINISHER

## Introduction

Thank you for choosing the LIVE PILOT FINISH REAMERS CLYMER 7MM08 REMINGTON LIVE PILOT FINISHER. This guide provides essential safety instructions and usage information to ensure your safety and the effective use of this product. Please read this guide thoroughly before using the reamer.

## General Safety Guidelines

- Ensure safe use of the reamer by following all instructions.
- Keep the reamer out of reach of children and vulnerable individuals.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the reamer.
- Inspect the reamer for damage or wear before each use. Do not use if damaged.
- Follow all local regulations regarding the use of tools and machinery.
- Report any accidents or unsafe conditions to the appropriate authorities.
- Stay informed about any product recalls or safety updates through the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- Always operate the reamer in a wellventilated area to avoid inhaling dust and debris.
- Ensure the workpiece is securely clamped or held in place before starting.
- Avoid wearing loose clothing or jewelry that could become entangled in the machinery.
- Do not exceed the recommended speed and feed rates for the reamer to prevent overheating and damage.
- Do not attempt to modify the reamer or use it for purposes other than its intended use.
- If you experience any unusual vibrations or sounds during operation, stop immediately and inspect the reamer.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure you have the appropriate bushings for your application.

### 2. Installation:

- Attach the reamer to your machine using the 7/16" shank with integral Weldon flat.
- Secure the reamer with the 1/428 female threads, ensuring a tight fit.
- Use the live pilot spindle threaded for a 440 fillister head screw to attach the industrystandard bushings.

### 3. Usage:

- Start the machine and allow the reamer to reach the appropriate speed before making contact with the workpiece.
- Use a steady, controlled motion when reaming to ensure a clean finish.
- Monitor the temperature of the reamer during use. If it becomes excessively hot, stop and allow it

- to cool.
- After use, clean the reamer to remove any debris or residue.

## Disposal Instructions

- Dispose of the reamer in accordance with local regulations for metal waste.
- Do not dispose of the reamer in regular household waste.
- If the reamer is damaged beyond repair, consider recycling the materials if possible.

## Contact Information for Further Support

For any safety inquiries or support related to the LIVE PILOT FINISH REAMERS CLYMER 7MM08 REMINGTON LIVE PILOT FINISHER, please refer to the manufacturer's contact information, which can be found on the product packaging or the manufacturer's website.

Thank you for your attention to these safety guidelines. Your safety and satisfaction are our top priorities. Enjoy using your new reamer!

# About Us

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