

# ANGLE BLADE EXPANDING CHOKE REAMER - "D" ADJUSTABLE REAMER

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## **Smooth Cutting-Fully Adjustable-Gives Professional Choke Alteration**

For 10 and 12 gauge. Blade angle eliminates chatter; each cut is clean and controlled. Tightly choked 12 gauge barrels may require use of the "D" reamer before using the 10/12 gauge "E" reamer.



## **Attributes**

- Name: ["D" ADJUSTABLE REAMER](#)
- Manufacturer: [CHADWICK & TREFETHEN](#)
- Product no.: 170656004
- Mfr. No.: 00540
- Cartridge: 12 Gauge
- Style: Expandable Choke
- Delivery weight: 0.181kg
- Shipping height: 10mm
- Shipping width: 109mm
- Shipping length: 178mm
- UPC: 736681005408

## **Item details**

Made in USA

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# ANGLE BLADE EXPANDING CHOKE REAMER "D" ADJUSTABLE REAMER Safety Instructions

## Introduction

Thank you for choosing the ANGLE BLADE EXPANDING CHOKE REAMER "D" ADJUSTABLE REAMER. This product is designed for use with 10 and 12 gauge shotguns. To ensure your safety and the proper functioning of the reamer, please read and follow these safety instructions carefully.

## General Safety Guidelines

- Ensure safe use of the reamer by following all instructions provided in this guide.
- Be aware of potential hazards associated with using reaming tools, including cuts, injuries, and improper use.
- Use the reamer only for its intended purpose as specified in this manual.
- Keep the reamer out of reach of children and vulnerable individuals.
- Regularly check for any signs of wear or damage to the reamer before use.

## Specific Safety Precautions for Use

- Always wear appropriate personal protective equipment (PPE) including safety goggles and gloves when using the reamer.
- Ensure that the work area is welllit and free of any obstacles that could cause accidents.
- Do not force the reamer into the barrel; allow the tool to do the work.
- Use the reamer in a stable position to prevent slipping or movement during operation.
- If you experience any difficulty while using the reamer, stop immediately and assess the situation before proceeding.
- Never use the reamer on barrels that are already damaged or compromised.

## Instructions for Installation and Usage

### 1. Preparation

- Ensure that the shotgun is unloaded and pointed in a safe direction.
- Clean the barrel to remove any debris or obstructions.

### 2. Selecting the Right Reamer

- Choose the appropriate reamer based on barrel size:
  - C 65/8" long, .282" sq. shank, .593".656".
  - D 67/8" long, .282" sq. shank, .656".718".
  - E 71/8" long, .332" sq. shank, .718".781".
- If using the "D" reamer, ensure it is suitable for tightly choked 12 gauge barrels.

### 3. Using the Reamer

- Insert the reamer into the barrel slowly and steadily.
- Rotate the reamer gently, allowing the blade angle to eliminate chatter and ensure clean cuts.
- Check the progress frequently to ensure that the desired expansion is achieved.

### 4. PostUsage Care

- After use, clean the reamer thoroughly to remove any residue.

- Store the reamer in a safe, dry location away from children and pets.

## Disposal Instructions

- Dispose of the reamer in accordance with local regulations regarding metal tools.
- If the reamer is damaged or no longer usable, consider recycling it if possible.

## Contact Information for Further Support

For any questions or concerns regarding the use of the ANGLE BLADE EXPANDING CHOKE REAMER "D" ADJUSTABLE REAMER, please refer to the manufacturer's contact details provided in the packaging or on the product's official website.

## Conclusion

By following these safety instructions, you can ensure a safe and effective experience with the ANGLE BLADE EXPANDING CHOKE REAMER "D" ADJUSTABLE REAMER. Always prioritize safety and take the necessary precautions to protect yourself and others while using this tool.

# About Us

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