

# ANGLE BLADE EXPANDING CHOKE REAMER - "B" ADJUSTABLE REAMER

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## Smooth Cutting-Fully Adjustable-Gives Professional Choke Alteration

For 10, 12, 16, 20 and 28 gauge, plus .410 choke reaming. Blade angle eliminates chatter; each cut is clean and controlled. Barrel Hone and Caliper below are integral parts of the process and should be included in your equipment. "A" and "B" reamers are especially useful in fitting 1911 Auto barrel bushings.



## Attributes

- Name: ["B" ADJUSTABLE REAMER](#)
- Manufacturer: [CHADWICK & TREFETHEN](#)
- Product no.: 170531002
- Mfr. No.: 00520
- Make: 1911
- Style: Expandable Choke
- Delivery weight: 0.045kg
- Shipping height: 15mm
- Shipping width: 76mm
- Shipping length: 206mm
- UPC: 736681005200

## Item details

Made in USA

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# ANGLE BLADE EXPANDING CHOKE REAMER "B"

## ADJUSTABLE REAMER Safety Instructions

### Introduction

Thank you for choosing the ANGLE BLADE EXPANDING CHOKE REAMER "B" ADJUSTABLE REAMER. This guide provides essential safety instructions and usage information to ensure safe and effective operation. Please read this guide carefully before using the product.

### General Safety Guidelines

- **Product Safety:** Ensure the reamer is used only for its intended purpose. This product is designed for reaming choke tubes in firearms and should not be used for any other applications.
- **Enhanced Recalls:** Stay informed about any product recalls. You can check for updates on the EU's Safety Gate platform.
- **Online Shopping:** If purchased online, ensure the seller complies with EU safety requirements.
- **Special Consumer Focus:** This product is not intended for use by children. Keep out of reach of minors.
- **EU Contact Point:** For safety inquiries, ensure you have access to a contact point within the EU.
- **Rapid Alerts:** Stay updated on product safety alerts through official channels.

### Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear appropriate PPE, including safety goggles and gloves, to protect against metal shavings and potential injuries.
- **Work Area:** Ensure your work area is clean, welllit, and free from distractions. A cluttered workspace can lead to accidents.
- **Equipment Inspection:** Before use, inspect the reamer for any signs of damage or wear. Do not use if damaged.
- **Proper Handling:** Always handle the reamer with care. Avoid using excessive force when operating the tool.
- **Choke Tube Compatibility:** Confirm that the reamer is compatible with the specific gauge of choke tubes you are working with (10, 12, 16, 20, 28 gauge, and .410).
- **Avoid Chatter:** Use the tool at the recommended blade angle to prevent chatter and ensure clean cuts.

### Instructions for Installation and Usage

#### 1. Preparation:

- Ensure the firearm is unloaded and in a safe condition before beginning work.
- Gather all necessary tools, including the barrel hone and caliper, as they are integral to the process.

#### 2. Reaming Process:

- Select the appropriate reamer size (A or B) based on the choke tube specifications.
- Insert the reamer into the choke tube, ensuring it is aligned properly.
- Apply steady, even pressure while turning the reamer. Avoid forcing it through the material.
- Periodically check the progress to ensure a clean cut and avoid overreaming.

#### 3. PostUse Care:

- Clean the reamer after use to remove any debris or residue.
- Store the reamer in a safe location, away from moisture and extreme temperatures.

## **Disposal Instructions**

- Dispose of the reamer in accordance with local regulations. If the product is damaged beyond repair, ensure it is disposed of safely to prevent injury.
- Recycle any metal components if possible, following your local recycling guidelines.

## **Contact Information for Further Support**

For any inquiries or additional support regarding the ANGLE BLADE EXPANDING CHOKE REAMER "B" ADJUSTABLE REAMER, please refer to the contact information provided by your supplier or retailer.

By following these safety instructions, you can ensure the safe and effective use of the ANGLE BLADE EXPANDING CHOKE REAMER "B" ADJUSTABLE REAMER. Thank you for your attention to safety.

# About Us

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