

# ANGLE BLADE EXPANDING CHOKE REAMER - CHADWICK & TREFETHEN "A" ADJUSTABLE REAMER

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## Smooth Cutting-Fully Adjustable-Gives Professional Choke Alteration

For 10, 12, 16, 20 and 28 gauge, plus .410 choke reaming. Blade angle eliminates chatter; each cut is clean and controlled. Barrel Hone and Caliper below are integral parts of the process and should be included in your equipment. "A" and "B" reamers are especially useful in fitting 1911 Auto barrel bushings.



## Attributes

- Name: [CHADWICK & TREFETHEN "A" ADJUSTABLE REAMER](#)
- Manufacturer: [CHADWICK & TREFETHEN](#)
- Product no.: 170531001
- Mfr. No.: 00510
- Style: -
- Weapon type: 1911
- Delivery weight: 0.068kg
- Shipping height: 18mm
- Shipping width: 51mm
- Shipping length: 229mm
- UPC: 736681005101

## Item details

Made in USA

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# Safety Instruction Guide for ANGLE BLADE EXPANDING CHOKE REAMER

## Introduction

Thank you for choosing the ANGLE BLADE EXPANDING CHOKE REAMER by Chadwick & Trefethen. This product is designed for precision reaming of shotgun chokes. To ensure safe and effective use, please read and follow these safety instructions carefully.

## General Safety Guidelines

- Ensure the product is used only for its intended purpose.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the reamer.
- Keep the reamer and all tools out of reach of children and vulnerable individuals.
- Inspect the reamer before each use for any signs of damage or wear.
- Report any unsafe conditions or incidents to the appropriate authorities.
- Check for recall updates on the EU Safety Gate platform regularly.

## Specific Safety Precautions for Use

- Use the reamer in a wellventilated area to avoid inhaling any dust or debris generated during use.
- Do not exceed the recommended cutting depth to avoid damage to the reamer or the workpiece.
- Always secure the workpiece properly before reaming to prevent movement.
- Avoid wearing loose clothing or jewelry that could become entangled in the reaming process.
- Do not attempt to modify the reamer or use it for purposes other than specified.

## Instructions for Installation and Usage

### 1. Preparation

- Gather all necessary tools and equipment, including the reamer, barrel hone, caliper, and appropriate PPE.
- Ensure the work area is clean and organized.

### 2. Installation

- Secure the barrel or workpiece in a stable vice or fixture.
- Choose the appropriate reamer (A or B) based on the specifications of the barrel bushing.
- Insert the reamer into the chuck of a drill, ensuring it is tightly secured.

### 3. Usage

- Begin reaming at a slow speed to establish a clean cut.
- Gradually increase speed as needed, but ensure it remains controlled to avoid chatter.
- Periodically withdraw the reamer to clear debris and check the progress.
- Use the caliper to measure the bore size regularly to ensure accuracy.

### 4. PostUse Care

- Clean the reamer after use to prevent rust and maintain its sharpness.
- Store the reamer in a dry place, away from direct sunlight and moisture.

## Disposal Instructions

- Dispose of any damaged or worn tools in accordance with local regulations.
- Do not dispose of the reamer in regular household waste.
- Check with your local waste management authority for proper disposal methods.

## Contact Information for Further Support

For safety inquiries or additional support regarding the ANGLE BLADE EXPANDING CHOKE REAMER, please refer to the contact information provided with your product packaging or visit the manufacturer's website.

By adhering to these guidelines and instructions, you can ensure safe and effective use of the ANGLE BLADE EXPANDING CHOKE REAMER. Thank you for your attention to safety.

# About Us

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