

# GILCHRIST PRECISION CHOKE REAMER - 10GA. "E" REAMER

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## Aligns Reamer Concentric To The Bore For Accurate Choke Adjusting Or Removal

Enters through the breech and pilots off the bore for precise cutter to bore alignment. Expandable, angle blade reamer fine tunes choke size to improve patterns or removes choke prior to screw-in choke tube installation. Requires two Clymer Choke Tooling Bushings to center the cutter in the bore. Requires purchase of the Gilchrist Handle and two of the proper Clymer bore bushings for use with any of the reamers.



## Attributes

- Name: [10GA. "E" REAMER](#)
- Manufacturer: [CHADWICK & TREFETHEN](#)
- Product no.: 170100105
- Mfr. No.: 50550
- Cartridge: 10 Gauge
- Style: Expandable Choke
- Delivery weight: 0.499kg
- Shipping height: 64mm
- Shipping width: 99mm
- Shipping length: 488mm
- UPC: 736681505502

## Item details

Made in USA

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# GILCHRIST PRECISION CHOKE REAMER 10GA. "E" REAMER Safety Instruction Guide

## Introduction

Thank you for choosing the Gilchrist Precision Choke Reamer 10GA. "E" Reamer. This guide provides essential safety instructions to ensure the proper use of the product while complying with the EU General Product Safety Regulation (GPSR). Please read this guide carefully before using the reamer.

## General Safety Guidelines

- Always ensure the reamer is used in accordance with the manufacturer's instructions.
- Keep the reamer out of reach of children and vulnerable individuals.
- Inspect the reamer before each use for any signs of damage or wear.
- Use the reamer only for its intended purpose as described in this manual.
- Ensure that you are in a safe environment when using the reamer, free from distractions and hazards.
- Wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, when using the reamer.

## Specific Safety Precautions for Use

- **Hazard Identification:**
  - The reamer has sharp blades that can cause cuts or injuries. Handle with care.
  - The reamer must be securely attached to the Gilchrist Handle to prevent accidents.
  - Ensure that the bore is clear of obstructions before use to avoid damage to the reamer and the firearm.
- **Avoiding Hazards:**
  - Always pilot the reamer off the bore for precise alignment.
  - Do not exceed the recommended expansion range for the reamer.
  - Only use the reamer with the correct Clymer bore bushings.
  - Do not force the reamer; if resistance is felt, stop and reassess the situation.
- **Age Specific Warnings:**
  - This product is not intended for use by individuals under the age of 18.
  - Ensure that any users are trained and understand the operation of the reamer.

## Instructions for Installation and Usage

1. **Preparation:**
  - Ensure you have the Gilchrist Handle and the appropriate Clymer bore bushings before beginning.
  - Review the Clymer chart to select the correct diameter bushing for your gauge.
2. **Installation:**
  - Attach the reamer to the Gilchrist Handle securely.
  - Insert the selected Clymer bore bushing into the bore of the firearm.
3. **Usage:**
  - Enter the reamer through the breech of the firearm.
  - Pilot the reamer off the bore for precise cutter alignment.
  - Rotate the handle to begin reaming, applying moderate pressure.
  - Regularly check the bore for progress and ensure there are no obstructions.
  - If using for choke size adjustment, monitor the size closely to achieve the desired results.
4. **PostUsage:**
  - Carefully remove the reamer from the bore.
  - Clean the reamer and store it in a safe place away from moisture and extreme temperatures.

## **Disposal Instructions**

- Dispose of the reamer responsibly and in accordance with local regulations.
- If the reamer is damaged beyond repair, ensure it is disposed of in a way that prevents injury to others.
- Check with local waste management authorities for proper disposal methods.

## **Contact Information for Further Support**

For any inquiries or concerns regarding the Gilchrist Precision Choke Reamer, please refer to your retailer or manufacturer. Ensure you have the product details at hand when seeking support.

By following these guidelines, you can ensure the safe and effective use of the Gilchrist Precision Choke Reamer 10GA. "E" Reamer. Thank you for your attention to safety.

# About Us

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