

GILCHRIST PRECISION CHOKE REAMER - CHADWICK & TREFETHEN 16/12GA. "D" REAMER

[Gunsmith Tools](#) > [Barrel Tools](#) > [Reamers](#) > [Shotgun Reamers](#)

Aligns Reamer Concentric To The Bore For Accurate Choke Adjusting Or Removal

Enters through the breech and pilots off the bore for precise cutter to bore alignment. Expandable, angle blade reamer fine tunes choke size to improve patterns or removes choke prior to screw-in choke tube installation. Requires two Clymer Choke Tooling Bushings to center the cutter in the bore. Requires purchase of the Gilchrist Handle and two of the proper Clymer bore bushings for use with any of the reamers.



Attributes

- Name: [CHADWICK & TREFETHEN 16/12GA. "D" REAMER](#)
- Manufacturer: [CHADWICK & TREFETHEN](#)
- Product no.: 170100104
- Mfr. No.: 50540
- Cartridge: 16 Gauge,12 Gauge
- Style: Expandable Choke
- Delivery weight: 0.454kg
- Shipping height: 61mm
- Shipping width: 91mm
- Shipping length: 488mm

Item details

Made in USA

Table of Contents

- Startpage
- GILCHRIST PRECISION CHOKE REAMER CHADWICK & TREFETHEN 16/12GA. "D" REAMER Safety Instructions
- About Us

GILCHRIST PRECISION CHOKE REAMER CHADWICK & TREFETHEN 16/12GA. "D" REAMER Safety Instructions

Introduction

Thank you for choosing the GILCHRIST PRECISION CHOKE REAMER. This product is designed to enhance your shotgun's performance by allowing precise adjustments to the choke size. Please read this safety instruction guide carefully to ensure safe and effective use of the reamer.

General Safety Guidelines

- Ensure that all safety precautions are followed when using this product.
- Always wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, when operating the reamer.
- Keep the reamer out of reach of children and unauthorized users.
- Regularly inspect the reamer for any signs of damage or wear before use.
- Follow all local laws and regulations regarding the use of firearms and accessories.

Specific Safety Precautions for Use

- **Hazard Identification:** The reamer is a sharp tool that can cause injury if not handled properly. Always keep fingers and other body parts clear of the cutting area.
- **Proper Handling:** Use the reamer only as intended. Do not force the tool or use it for purposes other than choke adjustment.
- **Choke Size Adjustment:** Ensure that you are using the correct reamer size for your specific gauge. Using the wrong size can lead to improper adjustments and potential damage to your firearm.
- **Pilot Usage:** Pilots are not available for 10 and 16 gauge. Make sure to use the correct equipment to avoid misalignment and accidents.
- **Tight Chokes:** If your 12 gauge barrel is tightly choked, it may be necessary to use the "D" reamer before switching to the "E" reamer to prevent damage.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools, including the Gilchrist Handle and two Clymer Choke Tooling Bushings.
- Ensure the shotgun is unloaded and pointed in a safe direction.

2. Installation:

- Insert the reamer through the breech of the shotgun.
- Align the reamer with the bore for precise cutterto bore alignment using the Clymer bushings.

3. Usage:

- Rotate the handle slowly and steadily to begin reaming the choke.
- Monitor the progress carefully to avoid overreaming, which can damage the choke or barrel.
- After achieving the desired choke size, carefully remove the reamer from the bore.

4. PostUsage:

- Clean the reamer after use to maintain its condition.
- Store the reamer in a safe place away from moisture and direct sunlight.

Disposal Instructions

- Dispose of any used or damaged reamer components in accordance with local regulations.
- Do not dispose of the reamer in regular household waste. Check for local recycling programs that accept metal tools.

Contact Information for Further Support

For further assistance regarding the GILCHRIST PRECISION CHOKE REAMER, please refer to your retailer or manufacturer's website for contact details and support resources.

By following these safety instructions, you can ensure a safe and effective experience with your GILCHRIST PRECISION CHOKE REAMER. Thank you for your attention to safety.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk