

# STEEL NECK SIZING BUSHINGS - RCBS 0.325" STEEL NECK SIZING BUSHING

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## Can't Load With RCBS GMM Dies Without One

RCBS Steel Neck Bushings are interchangeable to let the reloader select a bushing that gives precisely the right amount of tension on the bullet when using RCBS Gold Medal Match sizing dies. Using a precisely fitted Steel Neck Bushing reduces work hardening of the case neck brass, prolonging case life and helping to improve accuracy. Self-centering for proper alignment with case neck For best results, the use of high-end brass with consistent neck thicknesses is recommended Bushings come "in-the-white" - bare steel - so traditional case lubrication is required For use ONLY with RCBS Gold Medal sizing dies RCBS recommends having neck bushings one to two sizes above and below your target diameter (see note below). RCBS Steel Neck Bushings are a small but critical component in loading extremely consistent-shooting ammo with your Gold Medal Match sizing dies. Brownells Gun Tech™ Tip: There are two ways to select the steel neck bushings you need: (1) Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003". This allows approximately .001" of brass to spring back for correct neck tension. (2) You can also measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet and subtract .002" to .003".



## Attributes

- Name: [RCBS 0.325" STEEL NECK SIZING BUSHING](#)
- Manufacturer: [RCBS](#)
- Product no.: 100060324
- Mfr. No.: 81640
- Diameter (in): .325
- Delivery weight: 0.045kg
- Shipping height: 25mm
- Shipping width: 51mm
- Shipping length: 152mm
- UPC: 076683816405

## Item details

Made in USA

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# Safety Instruction Guide for RCBS Steel Neck Sizing Bushings

## Introduction

Thank you for choosing the RCBS Steel Neck Sizing Bushings. These bushings are designed to enhance the reloading process, providing precise neck tension for improved accuracy and prolonged case life. To ensure safe and effective use of this product, please read and follow all safety instructions outlined in this guide.

## General Safety Guidelines

- Ensure that the product is used only for its intended purpose as specified by the manufacturer.
- Always wear appropriate safety gear, including eye protection, when handling reloading equipment.
- Keep the product out of reach of children and vulnerable individuals.
- Regularly inspect the product for any signs of wear or damage before use.
- Report any unsafe products or accidents to the appropriate authorities.
- Stay informed about product recalls by checking the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- Use the RCBS Steel Neck Sizing Bushings only with RCBS Gold Medal sizing dies.
- Ensure that the bushing selected matches the outside neck diameter of your loaded cartridge, adjusted for proper tension.
- Avoid using the bushings with cases that show signs of excessive wear or damage.
- Always lubricate the bushings as they come "inthewhite" (bare steel) to prevent corrosion and ensure smooth operation.
- Follow the manufacturer's recommendations regarding the selection of bushings one to two sizes above and below your target diameter.

## Instructions for Installation and Usage

### 1. Selecting the Right Bushing:

- Measure the outside neck diameter of your loaded cartridge.
- Subtract .002" to .003" to determine the appropriate bushing size.
- Alternatively, measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet, and subtract .002" to .003".

### 2. Installation:

- Ensure that your RCBS Gold Medal sizing die is clean and free from debris.
- Insert the selected Steel Neck Bushing into the sizing die according to the manufacturer's instructions.
- Secure the bushing in place to prevent movement during operation.

### 3. Usage:

- Insert the case into the sizing die with the Steel Neck Bushing installed.
- Apply consistent pressure to resize the case neck.
- Remove the case from the die once sizing is complete.

### 4. PostUsage Care:

- Clean the bushing after each use to maintain its condition.
- Store the bushings in a dry place to prevent rust and corrosion.

## **Disposal Instructions**

- Dispose of any damaged or worn bushings in accordance with local regulations.
- Recycle materials whenever possible to minimize environmental impact.

## **Contact Information for Further Support**

For safety inquiries or additional support, please refer to the manufacturer's contact information provided with your product packaging. Always ensure that you are reaching out to an EUbased contact for safetyrelated questions.

By following these guidelines, you can ensure a safe and effective reloading experience with your RCBS Steel Neck Sizing Bushings. Thank you for prioritizing safety in your reloading practices.

# About Us

## Brownells UK

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