

# STEEL NECK SIZING BUSHINGS - RCBS 0.185" STEEL NECK SIZING BUSHING

[Reloading](#) > [Reloading Dies](#) > [Neck Size Bushings](#)

## Can't Load With RCBS GMM Dies Without One

RCBS Steel Neck Bushings are interchangeable to let the reloader select a bushing that gives precisely the right amount of tension on the bullet when using RCBS Gold Medal Match sizing dies. Using a precisely fitted Steel Neck Bushing reduces work hardening of the case neck brass, prolonging case life and helping to improve accuracy. Self-centering for proper alignment with case neck For best results, the use of high-end brass with consistent neck thicknesses is recommended Bushings come "in-the-white" - bare steel - so traditional case lubrication is required For use ONLY with RCBS Gold Medal sizing dies RCBS recommends having neck bushings one to two sizes above and below your target diameter (see note below). RCBS Steel Neck Bushings are a small but critical component in loading extremely consistent-shooting ammo with your Gold Medal Match sizing dies. Brownells Gun Tech™ Tip: There are two ways to select the steel neck bushings you need: (1) Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003". This allows approximately .001" of brass to spring back for correct neck tension. (2) You can also measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet and subtract .002" to .003".



## Attributes

- Name: [RCBS 0.185" STEEL NECK SIZING BUSHING](#)
- Manufacturer: [RCBS](#)
- Product no.: 100060225
- Mfr. No.: 81500
- Diameter (Breech): -
- Diameter (in): .185
- Delivery weight: 0.454kg
- Shipping height: 25mm
- Shipping width: 76mm
- Shipping length: 127mm
- UPC: 076683815002

## Item details

Made in USA

# Table of Contents

- Startpage
- Safety Instruction Guide for RCBS Steel Neck Sizing Bushings
- About Us

# Safety Instruction Guide for RCBS Steel Neck Sizing Bushings

## Introduction

Thank you for choosing the RCBS Steel Neck Sizing Bushings. This guide provides essential safety instructions and usage guidelines to ensure your safety and the optimal performance of your product. Please read this guide carefully before use.

## General Safety Guidelines

- Ensure safe use of the RCBS Steel Neck Sizing Bushings by following these guidelines:
  - Always use the bushings in conjunction with RCBS Gold Medal Match sizing dies.
  - Make sure to work in a wellventilated area when using any lubricants or cleaning agents.
  - Keep the bushings out of reach of children and pets to prevent accidental injury.
  - Regularly inspect the bushings for any signs of wear or damage before use.
  - Always wear appropriate personal protective equipment (PPE), such as safety glasses, when handling tools and components.

## Specific Safety Precautions for Use

- When using the RCBS Steel Neck Sizing Bushings, observe the following precautions:
  - Ensure the bushing is properly aligned with the case neck before applying pressure.
  - Use traditional case lubrication as the bushings come "inthewhite" (bare steel).
  - Avoid excessive force when sizing to prevent damage to the bushing or case neck.
  - Be aware that improper sizing can lead to inconsistent ammunition and potential safety hazards.
  - Always measure the outside neck diameter or wall thickness accurately to select the correct bushing size.

## Instructions for Installation and Usage

### 1. Selecting the Correct Bushing Size:

- Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003" to determine the appropriate bushing size.
- Alternatively, measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet, and then subtract .002" to .003".

### 2. Installation:

- Ensure that your RCBS Gold Medal Match sizing die is clean and free from debris.
- Insert the selected steel neck sizing bushing into the sizing die.
- Tighten the bushing securely to prevent movement during use.

### 3. Usage:

- Lubricate the case necks with traditional case lubrication to reduce friction.
- Insert the case into the sizing die and apply even pressure to size the neck.
- Inspect the sized neck for proper tension and alignment.

### 4. PostUse Care:

- Clean the bushings after use to prevent corrosion and maintain performance.

- Store the bushings in a dry place, away from moisture and extreme temperatures.

## Disposal Instructions

- Dispose of any damaged or worn bushings in accordance with local regulations.
- Do not dispose of bushings in regular household waste if they are contaminated with lubricants or chemicals. Follow your local hazardous waste disposal guidelines.

## Contact Information for Further Support

- For any inquiries regarding safety or product performance, please refer to the EU contact point provided by the manufacturer.

## Conclusion

By following the safety instructions outlined in this guide, you can ensure a safe and effective experience with your RCBS Steel Neck Sizing Bushings. Always prioritize safety and compliance with local regulations when using this product. Thank you for your attention to these important guidelines.

# About Us

## Brownells UK

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