

# TWO CHAMBER MUZZLE BRAKES - MIDWEST INDUSTRIES .45-70 CALIBER .500 DIAMETER TWO CHAMBER MUZZLE BRAKE

[Rifle Parts](#) > [Muzzle Devices](#) > [Compensators & Muzzle Brakes](#)

Large Two Chamber Muzzle Brakes designed to support the Marlin and Henry Lever Guns! Large two chamber design reduces muzzle climb For use up to .357 caliber firearms Constructed from tool steel with a phosphate finish 5/8-24 threads MI-MB10: .410" diameter hole, for use with .357 Caliber Firearms MI-MB11: .500" diameter hole, for use with 45-70 Caliber Firearms Includes new crush washer Weight 4oz 100% made in the U.S.A. \*Midwest Industries is NOT responsible for installation and usage of incorrect muzzle devices on firearms\* \*Please consult certified gunsmith to determine correct threads and hole diameter of muzzle device needed\*



## Attributes

- Name: [MIDWEST INDUSTRIES .45-70 CALIBER .500 DIAMETER TWO CHAMBER MUZZLE BRAKE](#)
- Manufacturer: [MIDWEST INDUSTRIES](#)
- Product no.: 100042868
- Mfr. No.: MI-MB11
- Finish: Black
- Material: Steel
- Threads: 5/8-24
- Weapon type: Henry
- Delivery weight: 0.109kg
- Shipping height: 109mm
- Shipping width: 32mm
- Shipping length: 146mm
- UPC: 812102033547

## Item details

Made in USA

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# TWO CHAMBER MUZZLE BRAKES SAFETY INSTRUCTIONS

## Introduction

Thank you for choosing the TWO CHAMBER MUZZLE BRAKE by Midwest Industries. This product is designed to enhance the performance of your firearm while ensuring safety during use. Please read this guide carefully to understand the safety measures, installation instructions, and proper usage of the muzzle brake.

## General Safety Guidelines

- Always treat firearms as if they are loaded.
- Ensure that the muzzle brake is compatible with your firearm model and caliber.
- Inspect the muzzle brake for any signs of damage before use.
- Use only the recommended ammunition for your firearm.
- Follow all local laws and regulations regarding firearm modifications.
- Keep the muzzle brake and all firearm accessories out of reach of children and unauthorized users.
- Always wear appropriate eye and ear protection when shooting.
- If you experience any malfunctions, cease use immediately and consult a certified gunsmith.

## Specific Safety Precautions for Use

- Ensure the firearm is unloaded before attaching or detaching the muzzle brake.
- Verify that the threads of the muzzle brake match the threads of your firearm (5/824).
- Do not exceed the recommended caliber limits:
  - MIMB10: for .357 caliber firearms
  - MIMB11: for .4570 caliber firearms
- Avoid using the muzzle brake in adverse weather conditions that may affect visibility or firearm handling.
- Regularly check the muzzle brake for proper attachment and wear after each use.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure your firearm is completely unloaded.
- Gather necessary tools, including a crush washer if not included.

### 2. Installation:

- Remove the existing muzzle device, if applicable.
- Clean the threads of the firearm's muzzle to remove any debris or old lubricant.
- Place the crush washer onto the muzzle brake (if applicable).
- Align the muzzle brake with the threads of the firearm.
- Handtighten the muzzle brake onto the firearm until snug.
- Use a wrench to tighten the muzzle brake, but do not overtighten, as this may damage the threads.

### 3. Usage:

- Once installed, ensure the muzzle brake is secure.
- Follow standard operating procedures for your firearm, including loading and aiming.
- After each use, inspect the muzzle brake for any signs of wear or damage.

## Disposal Instructions

- Dispose of the muzzle brake in accordance with local regulations.
- Do not dispose of the muzzle brake in regular household waste if it is damaged or defective.
- Contact your local waste management facility for proper disposal methods.

## Contact Information for Further Support

For any questions regarding the TWO CHAMBER MUZZLE BRAKE or if you require assistance, please consult a certified gunsmith or your local Midwest Industries representative.

**Important Note:** Midwest Industries is not responsible for the installation and usage of incorrect muzzle devices on firearms. Always consult a certified gunsmith to determine the correct threads and hole diameter of the muzzle device needed for your specific firearm.

Stay safe and enjoy the enhanced performance of your firearm with the TWO CHAMBER MUZZLE BRAKE!

# About Us

## Brownells UK

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