

# BREECH LOCK BULLET SIZER KIT - LEE PRECISION BREECH LOCK BULLET SIZER KIT

[Reloading](#) > [Bullet Casting](#) > [Lube & Sizer Dies](#)

Kit includes the mounting body incorporating the Lee quick change Breech lock feature. The body accepts our new low cost bullet sizer and punch. The new sizing die is hardened steel, and specially tapered to reduce sizing effort. The sizing die is retained in the mounting body with a dual threaded bottle adapter. Bullets are sized nose first; this is the most accurate and causes the least distortion. Best of all, no special top punches are required. Will seat and crimp gas checks while sizing. Great for powder coated or liquid lubricated bullets. Fits any Breech Lock equipped reloading press. If you don't have a Breech lock press, but it has a removable die bushing, update it with the 1 1/4-12 or 1 1/2-12 Lee Breech lock update kit. OPTIONAL catch bottle and cap adapter speeds sizing by capturing completed bullets on other Breech Lock equipped single stage presses.



## Attributes

- Name: [LEE PRECISION BREECH LOCK BULLET SIZER KIT](#)
- Manufacturer: [LEE PRECISION](#)
- Product no.: 100040835
- Mfr. No.: 91532
- Delivery weight: 0.122kg
- Shipping height: 38mm
- Shipping width: 36mm
- Shipping length: 114mm
- UPC: 734307915322

## Item details

Made in USA

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# BREECH LOCK BULLET SIZER KIT Safety Instruction Guide

## Introduction

Thank you for purchasing the BREECH LOCK BULLET SIZER KIT by Lee Precision. This product is designed for safe and efficient bullet sizing. Please read this safety instruction guide carefully to ensure proper use and maintenance of the product, and to minimize any risks associated with its operation.

## General Safety Guidelines

- Ensure that you use the BREECH LOCK BULLET SIZER KIT only for its intended purpose.
- Always read and follow the manufacturer's instructions and safety warnings.
- Keep the product out of reach of children and vulnerable individuals.
- Inspect the kit regularly for any signs of wear or damage before use.
- Report any unsafe conditions or accidents to the relevant authorities.
- Stay informed about product recalls and safety updates through the EU Safety Gate platform.

## Specific Safety Precautions for Use

- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when operating the bullet sizer.
- Ensure that the reloading press is securely mounted and stable before use.
- Do not exceed the recommended sizing capacity of the product.
- Never attempt to modify or alter the BREECH LOCK BULLET SIZER KIT or its components.
- Keep hands and other body parts clear of moving parts during operation.
- Use caution when handling heated components or materials.
- Ensure that the work area is clean and free of obstructions to prevent accidents.

## Instructions for Installation and Usage

### Installation

#### 1. Mounting the Body:

- Securely attach the mounting body to your Breech Lock equipped reloading press.
- Ensure the mounting body is properly aligned and tightened to avoid any movement during operation.

#### 2. Inserting the Sizing Die:

- Take the hardened steel sizing die and insert it into the mounting body.
- Use the dual threaded bottle adapter to secure the sizing die in place.

#### 3. Setting Up the Punch:

- Insert the bullet punch into the sizing die, ensuring it is properly seated.

### Usage

#### 1. Preparing Bullets:

- Ensure that the bullets are clean and free from any debris before sizing.

- For best results, use powder coated or liquid lubricated bullets.

## **2. Sizing Process:**

- Place the bullet nosefirst into the sizing die.
- Operate the reloading press to size the bullet.
- The sizing die will seat and crimp gas checks while sizing.

## **3. Using the Optional Catch Bottle:**

- If using the optional catch bottle, attach it to the adapter to capture completed bullets.
- This feature speeds up the sizing process by allowing for easy collection of sized bullets.

## **Important Notes**

- Ensure that you follow the manufacturer's guidelines for any additional accessories or updates (e.g., 1 1/412 or 1 1/212 Lee Breech Lock update kit).
- If you encounter any issues during installation or usage, refer to the troubleshooting section of the product manual or contact support.

## **Disposal Instructions**

- Dispose of any packaging materials responsibly and in accordance with local regulations.
- For the disposal of the BREECH LOCK BULLET SIZER KIT, check with local waste management authorities for proper disposal methods for metal and plastic components.
- Do not dispose of the product in household waste if it can be recycled.

## **Contact Information for Further Support**

For any questions, concerns, or support regarding the BREECH LOCK BULLET SIZER KIT, please refer to the manufacturer's contact details provided in the product documentation.

Thank you for prioritizing safety while using the BREECH LOCK BULLET SIZER KIT. Enjoy your reloading experience!

# About Us

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