

# AR-15 SOPMOD BOLT UPGRADE REBUILD KIT - BRAVO COMPANY

## SOPMOD BOLT UPGRADE/REBUILD KIT

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Based on the SOPMOD designed bolt upgrade and rebuild package, this kit is designed to breathe new life into your bolt assembly. The bolt assembly is the heart of your AR15 rifle system and preventative maintenance used by professions ensures these systems keep running even under the harshest of conditions. This is a great spare parts kit to keep your AR15, M16, M4 running in the field. This kit includes: Extractor made to USGI specs (shot peened) Extractor pin BCM® Extractor Spring (chrome silicon, heat treated & stress relieved, shot peened) 3 USGI Gas Rings Crane Ind O-Ring (Mil-Spec) Black Extractor Insert



### Attributes

- Name: [BRAVO COMPANY SOPMOD BOLT UPGRADE/REBUILD KIT](#)
- Manufacturer: [BRAVO COMPANY](#)
- Product no.: 100039787
- Mfr. No.: BCM-SOPMOD BOLT KIT
- Weapon type: AR-15
- Delivery weight: 0.009kg
- Shipping height: 6mm
- Shipping width: 76mm
- Shipping length: 152mm
- UPC: 812526020468

### Item details

Made in USA

US export classification: 0A501.x

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# AR15 SOPMOD Bolt Upgrade Rebuild Kit Safety Instructions

## Introduction

Thank you for choosing the AR15 SOPMOD Bolt Upgrade Rebuild Kit by Bravo Company. This kit is designed to enhance the performance and longevity of your AR15 rifle system. Proper use and maintenance of this kit are essential to ensure safety and reliability. Please read this manual carefully before installation and usage.

## General Safety Guidelines

- Ensure that you are familiar with the safe handling and operation of firearms.
- Always follow local laws and regulations regarding firearms and their components.
- Keep the kit and all firearm components out of reach of children and unauthorized users.
- Inspect all parts for damage or defects before installation.
- Use only manufacturer-approved parts and accessories to maintain safety and performance.
- Report any unsafe products or incidents to the relevant authorities.

## Specific Safety Precautions for Use

- Before starting any work on your firearm, ensure it is unloaded and pointed in a safe direction.
- Wear appropriate safety gear, including eye protection and gloves, during installation.
- Be cautious of sharp edges on parts and tools to prevent injury.
- Avoid working on your firearm in a cluttered or distracting environment.
- If you are unsure about any aspect of the installation or usage, seek assistance from a qualified gunsmith.

## Instructions for Installation and Usage

### 1. Preparation

- Gather all necessary tools and safety equipment.
- Ensure your workspace is clean and well-lit.
- Verify that all parts of the kit are present:
  - Extractor made to USGI specs (shot peened)
  - Extractor pin
  - BCM® Extractor Spring (chrome silicon, heat treated & stress relieved, shot peened)
  - 3 USGI Gas Rings
  - Crane Ind ORing (MilSpec)
  - Black Extractor Insert

### 2. Installation Steps

- Ensure your AR15 rifle is unloaded and safe to work on.
- Remove the existing bolt assembly from the rifle.
- Carefully disassemble the bolt assembly, taking note of the order of parts for reassembly.
- Replace the existing extractor with the new extractor from the kit.
- Install the extractor pin securely to hold the extractor in place.
- Replace the extractor spring with the new BCM® Extractor Spring, ensuring it is seated correctly.
- Install the three USGI Gas Rings in the correct orientation.
- Add the Crane Ind ORing (MilSpec) and the Black Extractor Insert as per instructions.
- Reassemble the bolt assembly, ensuring all parts are correctly aligned and secured.
- Reinstall the bolt assembly into the rifle.

### **3. PostInstallation Checks**

- Perform a function check to ensure the bolt operates smoothly.
- Inspect all components for proper fit and operation.
- Store the rifle in a safe and secure manner.

## **Disposal Instructions**

- Dispose of any old parts and packaging materials in accordance with local regulations.
- Do not dispose of firearm components in regular household waste.
- Contact local waste management authorities for guidance on the proper disposal of firearm components.

## **Contact Information for Further Support**

For further assistance, please refer to the manufacturer's website or customer service resources. Ensure you have your product information ready for any inquiries.

By following these instructions carefully, you can enhance the performance of your AR15 while ensuring safety for yourself and others. Thank you for prioritizing safety and compliance with the EU General Product Safety Regulation.

# About Us

## Brownells UK

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