

# AR-15 EXTRACTOR SPRING UPGRADE KIT - BRAVO COMPANY EXTRACTOR SPRING UPGRADE KIT

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The BCM® AR-15 Extractor Spring Upgrade Kit is a heavy coil design made for the increased extractor tension required on many AR15, M4, M16 short barreled rifles. This product also improves the reliability on a standard 16" and 14.5" carbines. As with all BCM branded products, the highest quality is the primary focus. The BCM Extractor Spring is manufactured by a 9001:2000 facility employing the latest precision equipment. BCM starts with only the highest quality chrome silicon material, heat treats to stress relieve the product and shot peens to add increased strength. This kit also includes the new black extractor insert, standard on all M4, M4A1, Mk18 carbines and the recent new standard on M16A4 rifles. The BCM Extractor Spring is so strong the Mil-Spec Crane O-Ring will probably not be needed, but it is included. This kit includes: BCM Extractor Spring (chrome silicon, heat treated & stress relieved, shot peened) Crane Ind O-Ring (Mil-Spec) Black Extractor Insert This is also available in a 3 pack.



## Attributes

- Name: [BRAVO COMPANY EXTRACTOR SPRING UPGRADE KIT](#)
- Manufacturer: [BRAVO COMPANY](#)
- Product no.: 100039785
- Mfr. No.: BCM-EXSPRING-1
- Weapon type: AR-15
- Delivery weight: 0.005kg
- Shipping height: 6mm
- Shipping width: 76mm
- Shipping length: 133mm
- UPC: 812526020628

## Item details

Made in USA

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# AR15 Extractor Spring Upgrade Kit Safety Instructions

## Introduction

Thank you for choosing the BCM® AR15 Extractor Spring Upgrade Kit. This product is designed to enhance the performance and reliability of your AR15, M4, or M16 rifles. It is essential to follow the safety guidelines and instructions provided in this manual to ensure safe and effective use.

## General Safety Guidelines

- Always ensure that the firearm is unloaded before performing any maintenance or installation of parts.
- Inspect the product for any damage or defects before use. Do not use if damaged.
- Keep this product out of reach of children and unauthorized users.
- Use this product only for its intended purpose as described in the manual.
- Follow all local laws and regulations regarding firearm modifications and upgrades.
- If you are unsure about any procedures, seek assistance from a qualified gunsmith.

## Specific Safety Precautions for Use

- Wear safety glasses when handling the extractor spring or performing any maintenance on your firearm.
- Avoid contact with the sharp edges of the extractor spring during installation.
- Ensure that your workspace is clean and free of distractions to prevent accidents.
- Do not force any components during installation. If parts do not fit, doublecheck compatibility and alignment.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and components, including the BCM Extractor Spring, Crane Ind ORing, and black extractor insert.
- Ensure the firearm is unloaded and safe to work on.

### 2. Installation Steps:

- Remove the existing extractor spring from the firearm as per the manufacturer's instructions.
- Install the BCM Extractor Spring by following these steps:
  - Insert the BCM Extractor Spring into the extractor assembly.
  - Place the black extractor insert into the extractor.
  - Ensure that the Crane Ind ORing is properly seated in the extractor assembly.

### 3. Final Checks:

- After installation, check that all components are securely in place.
- Perform a function check to ensure that the extractor operates correctly.

## Disposal Instructions

- Dispose of any old or unused parts in accordance with local waste disposal regulations.
- Do not throw away the extractor spring or any firearm components in regular household waste.

## **Contact Information for Further Support**

For safety inquiries or further assistance, please consult with a qualified gunsmith or contact the manufacturer directly.

## **Conclusion**

By following these safety instructions, you can ensure the safe and effective use of the BCM® AR15 Extractor Spring Upgrade Kit. Always prioritize safety and compliance with local regulations when handling firearms and their components. Thank you for your attention to these important guidelines.

# About Us

## Brownells UK

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