

# LUG-LOK UPPER VISE BLOCK - REAL AVID AR-15 LUG-LOK UPPER VISE BLOCK

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## An Upper Vise Block Designed to Protect Your Receiver

In an AR build, one of the most critical elements of construction is to ensure that you don't stress elements of the upper receiver when installing the barrel. This makes the builder's choice of upper-receiver vise block critical. This Real Avid Lug-Lok Upper Vise Block is purpose-built to avoid inward pressure on the receiver during the application of torque. Each Real Avid Lug-Lok Upper Vise Block uses a special extension that locks into the barrel lugs inside the star chamber of your barrel extension. This transfers all the stress from the receiver to the barrel itself, which completely negates any chance of stress fractures to your upper receiver. The Real Avid Lug-Lok Upper Vise Block allows users to rotate the receiver when in the vise, since the barreled receiver can be rotated from lug to lug. Two vise pins allow the block to hold the upper receiver at an angle while also preventing rotation during torquing.



## Attributes

- Name: [REAL AVID AR-15 LUG-LOK UPPER VISE BLOCK](#)
- Manufacturer: [REAL AVID](#)
- Product no.: 100036437
- Mfr. No.: AVAR15LLVB
- Weapon type: AR-15
- Delivery weight: 0.624kg
- Shipping height: 25mm
- Shipping width: 197mm
- Shipping length: 425mm
- UPC: 813119012471

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# LUGLOK UPPER VISE BLOCK SAFETY INSTRUCTIONS

## Introduction

Thank you for choosing the Real Avid LugLok Upper Vise Block for your AR15 build. This product is designed to ensure safe and effective installation of your barrel without stressing the upper receiver. This instruction guide provides essential safety information, usage guidelines, and installation steps to ensure your safety and the proper functioning of the product.

## General Safety Guidelines

- Always read and understand the safety instructions before using the product.
- Ensure that the work area is clean, welllit, and free from distractions.
- Wear appropriate personal protective equipment (PPE), including safety glasses and gloves.
- Keep the product out of reach of children and unauthorized users.
- Inspect the vise block for any signs of damage before use. Do not use if damaged.
- Use the product only for its intended purpose as outlined in this guide.
- Report any unsafe conditions or accidents to the appropriate authorities.

## Specific Safety Precautions for Use

- Ensure that the upper receiver is securely fastened in the vise block before applying torque.
- Do not exceed the recommended torque specifications for your barrel installation.
- Avoid applying excessive force that may damage the upper receiver or vise block.
- Always rotate the receiver gently and avoid sudden movements while in the vise.
- Keep hands and other body parts clear of the vise mechanism during operation.
- If you experience any difficulties or unusual resistance while using the product, stop immediately and reassess the situation.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and equipment before starting the installation.
- Ensure the upper receiver and barrel are clean and free from debris.

### 2. Securing the Upper Receiver:

- Place the upper receiver into the Real Avid LugLok Upper Vise Block.
- Align the special extension with the barrel lugs inside the star chamber of your barrel extension.
- Lock the vise block securely to prevent movement.

### 3. Applying Torque:

- Use a torque wrench to apply the recommended torque to the barrel.
- Gradually increase the torque, ensuring that the receiver does not experience inward pressure.
- Rotate the receiver as needed while maintaining a secure grip on the vise block.

### 4. PostInstallation:

- After installation, carefully remove the upper receiver from the vise block.
- Inspect the installation for any signs of improper fitting or damage.

## **Disposal Instructions**

- Dispose of the product in accordance with local regulations.
- If the product is no longer usable, consider recycling components where possible.
- Do not dispose of the product in regular household waste if it contains hazardous materials.

## **Contact Information for Further Support**

For any inquiries or assistance regarding the Real Avid LugLok Upper Vise Block, please refer to the manufacturer's contact information provided with your product packaging or visit their official website.

By following these safety instructions and guidelines, you can ensure a safe and effective experience while using the Real Avid LugLok Upper Vise Block. Always prioritize safety and proper usage to maintain the integrity of your AR15 build.

# About Us

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