

AR-15 RATCHET CASTLE NUT QD END PLATE SET - PRIMARY WEAPONS RACHET CASTLE NUT QD END PLATE SET

[Rifle Parts](#) > [Receiver Parts](#) > [Buffer Tube Parts](#) > [Buffer Tube Hardware](#)

The Primary Weapons Systems Ratchet Lock Castle Nut End Plate set works with mil-spec or commercial buffer tubes and is an alternative to staking. A quick upgrade to any rifle build, the Ratchet Lock Castle Nut End Plate features a QD mount and easy installation with any buffer tube.



Attributes

- Name: [PRIMARY WEAPONS RACHET CASTLE NUT QD END PLATE SET](#)
- Manufacturer: [PRIMARY WEAPONS](#)
- Product no.: 100031925
- Mfr. No.: 4BTRLPB1
- Weapon type: AR-15
- Delivery weight: 0.227kg
- Shipping height: 38mm
- Shipping width: 76mm
- Shipping length: 140mm
- UPC: 811154030764

Item details

Made in USA

US export classification: 0A501.x

Table of Contents

- Startpage
- Safety Instruction Guide for AR15 Ratchet Castle Nut QD End Plate Set
- About Us

Safety Instruction Guide for AR15 Ratchet Castle Nut QD End Plate Set

Introduction

Thank you for choosing the AR15 Ratchet Castle Nut QD End Plate Set by Primary Weapons Systems. This product is designed to enhance your rifle build by providing a reliable and easytoinstall solution for securing your buffer tube. To ensure safe and effective use of this product, please read and follow the guidelines outlined in this safety instruction guide.

General Safety Guidelines

- Ensure that you are familiar with the operation of your AR15 and its components before installation.
- Always handle firearms with care and follow all safety protocols when working with or around firearms.
- Store the product in a safe place away from children and unauthorized users.
- Regularly inspect the product for signs of wear or damage before each use.
- If you experience any issues with the product, discontinue use immediately and seek assistance.

Specific Safety Precautions for Use

- **Potential Hazards:**
 - Improper installation may lead to malfunction of the firearm.
 - Failure to securely fasten the castle nut may result in the buffer tube becoming loose.
- **Avoiding Hazards:**
 - Always ensure that the buffer tube is compatible with the Ratchet Lock Castle Nut.
 - Use the appropriate tools for installation and ensure they are in good condition.
 - Follow all instructions carefully to avoid any risks associated with improper use.

Instructions for Installation and Usage

1. Preparation:

- Ensure you have the necessary tools: a wrench, torque wrench, and any other required tools for your specific buffer tube.
- Clear the firearm of any ammunition and ensure it is in a safe state before beginning installation.

2. Installation Steps:

- Remove the existing castle nut from the buffer tube if applicable.
- Place the Ratchet Lock Castle Nut onto the buffer tube and handtighten it.
- Use the wrench to securely tighten the castle nut to the manufacturer's recommended torque specifications.
- Attach the QD end plate to the buffer tube, ensuring it is aligned correctly with the castle nut.
- Doublecheck that both the castle nut and end plate are secure before reassembling any other parts of the firearm.

3. Usage:

- Once installed, check the stability of the buffer tube during regular firearm maintenance.
- Avoid overtightening which may damage the threads of the buffer tube or the castle nut.

Disposal Instructions

- Dispose of any packaging materials in accordance with local regulations.
- If the product is damaged or no longer usable, dispose of it in a manner that complies with local waste management guidelines.
- Do not dispose of the product in fire or water bodies.

Contact Information for Further Support

For further assistance, please refer to the manufacturer's website or contact your local retailer. It is important to have access to support for any questions or concerns regarding the installation and use of the AR15 Ratchet Castle Nut QD End Plate Set.

By adhering to these safety guidelines and instructions, you ensure not only your safety but also the proper functioning of your firearm. Thank you for your attention to these important safety measures.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk