

# MATCH GRADE BUSHING - 0.284" MATCH GRADE BUSHING

[Reloading](#) > [Reloading Dies](#) > [Neck Size Bushings](#)

The Hornady match Grade Dies feature interchangeable neck sizing bushings that are self centering. The bushings allow the user to size the case neck to the bullet tension you desire. This eliminates the chance of over-sizing your case necks and overworking the brass. Bushings are available in .002 inch increments. The Match Grade Full Length Die will size the case body, bump the shoulder and size the case neck with the selected bushing. The Match Grade Neck Die sizes the neck with the installed bushing and bumps the shoulder only (no body sizing). Both versions feature a self centering decap spindle with an o-ring spindle tensioner, and the elliptical expander ball with headed decap pin - the same pin used in the Custom Grade Dies. These bushing sizer dies have some unique features and are very well made and finished.



## Attributes

- Name: [0.284" MATCH GRADE BUSHING](#)
- Manufacturer: [HORNADY](#)
- Product no.: 100031843
- Mfr. No.: 594284
- Diameter (in): .284
- Delivery weight: 0.023kg
- Shipping height: 25mm
- Shipping width: 51mm
- Shipping length: 102mm
- UPC: 090255592849

## Item details

Made in USA

# Table of Contents

- [Startpage](#)
- [MATCH GRADE BUSHING Safety Instruction Guide](#)
- [About Us](#)

# MATCH GRADE BUSHING Safety Instruction Guide

## Introduction

Thank you for choosing the Hornady Match Grade Bushing. This guide provides essential safety instructions to ensure the safe and effective use of your bushing. Please read this document thoroughly before using the product.

## General Safety Guidelines

- Ensure that the product is used only for its intended purpose, which is to size case necks for reloading ammunition.
- Always follow the manufacturer's instructions when using the bushing and associated dies.
- Keep the bushing out of reach of children and vulnerable individuals.
- Inspect the bushing for any signs of damage or wear before use. Do not use damaged bushings.
- Store the bushing in a cool, dry place when not in use to prevent corrosion or damage.

## Specific Safety Precautions for Use

- Always wear appropriate safety gear, including eye protection, when reloading ammunition.
- Ensure that your work area is clean and organized to prevent accidents.
- Be cautious when handling brass and other components, as they may have sharp edges.
- Do not exceed the recommended sizing increments. Oversizing can lead to compromised safety and performance.
- Use the bushing only with compatible Hornady Match Grade Dies to ensure proper fit and function.
- Do not attempt to modify or alter the bushing in any way.

## Instructions for Installation and Usage

### 1. Installation of the Bushing:

- Ensure that the die is clean and free from debris.
- Carefully insert the selected bushing into the neck sizing die until it is fully seated.
- Secure the bushing in place according to the manufacturer's instructions.

### 2. Using the Match Grade Full Length Die:

- Insert the case into the die.
- Adjust the die to the desired setting for case body sizing, shoulder bumping, and neck sizing.
- Operate the press to size the case, ensuring smooth and controlled movement.

### 3. Using the Match Grade Neck Die:

- Insert the case into the neck die with the installed bushing.
- Adjust the die to bump the shoulder as needed, without body sizing.
- Operate the press to size the neck, ensuring consistent pressure.

### 4. PostUsage:

- After use, clean the bushing and die to remove any debris or residue.
- Store the bushing in its designated case or container to prevent damage.

## **Disposal Instructions**

- Dispose of any used or damaged bushings in accordance with local regulations.
- Do not throw bushings in regular household waste. Check with local authorities for proper disposal methods.

## **Contact Information for Further Support**

For any inquiries regarding safety or product information, please refer to the manufacturer's official contact points. Always ensure to report any unsafe products or accidents to the appropriate authorities.

By following these guidelines, you can ensure the safe and effective use of the Hornady Match Grade Bushing. Thank you for your attention to safety.

# About Us

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