

# M11 SEVERE-DUTY MUZZLE BRAKE 6.5 CALIBER - PRECISION ARMAMENT M11 SEVERE DUTY MUZZLE BRAKE 6.5 5/8-24 SS BLACK

[Rifle Parts](#) > [Muzzle Devices](#) > [Compensators & Muzzle Brakes](#)

Superior Recoil Management With Minimal Dust Signature. Designed for tactical applications that require minimal dust signature. A massive symmetrical blast baffle, combined with two compensated front baffles, redirect gas to the sides and upward delivering unparalleled recoil reduction while also minimizing muzzle rise and ground disturbance. High tolerance class-3 threads machined in same operation as bore aperture ensures perfect concentricity; this combined with a progressively decreasing baffle thickness minimizes bullet flight disturbance resulting in less yaw, higher BC, and improved accuracy. Computer FEA optimized for maximum strength to weight ratio and impact survivability. Precision CNC machined from high strength HTSR 400-series stainless steel bar for superior heat and corrosion resistance. Available in either an ultra wear resistant DLC (Diamond-Like Carbon) matte black finish, or stainless steel in-the-white, satin finish. Wrench flats on top and bottom for easy installation and removal. Accu-Washer Muzzle Alignment System advised for installation.



## Attributes

- Name: [PRECISION ARMAMENT M11 SEVERE DUTY MUZZLE BRAKE 6.5 5/8-24 SS BLACK](#)
- Manufacturer: [PRECISION ARMAMENT](#)
- Product no.: 100022957
- Mfr. No.: A04004
- Caliber: 264/6.5 mm (.264)
- Finish: Black
- Threads: 5/8-24
- Delivery weight: 0.045kg
- Shipping height: 25mm
- Shipping width: 38mm
- Shipping length: 76mm

## Item details

Made in USA

# Table of Contents

- Startpage
- M11 SevereDuty Muzzle Brake Safety Instructions
- About Us

# M11 SevereDuty Muzzle Brake Safety Instructions

## Introduction

Thank you for choosing the M11 SevereDuty Muzzle Brake 6.5 Caliber by Precision Armament. This product is designed to enhance your shooting experience through superior recoil management while minimizing dust signature. To ensure your safety and the effective use of this product, please read and follow these safety instructions carefully.

## General Safety Guidelines

- Always treat the muzzle brake as if it is loaded.
- Ensure that the muzzle brake is compatible with your firearm's specifications.
- Use the muzzle brake only with firearms that are rated for the caliber specified (6.5 mm / .264).
- Keep the muzzle brake and firearm out of reach of children and unauthorized users.
- Always wear appropriate eye and ear protection when using firearms equipped with this muzzle brake.
- Regularly inspect the muzzle brake for signs of wear or damage before each use.
- Do not modify the muzzle brake in any way. Alterations can compromise safety and performance.
- In the event of a malfunction or unusual performance, cease use immediately and consult a qualified gunsmith.

## Specific Safety Precautions for Use

- Ensure that the firearm is pointed in a safe direction at all times when installing or removing the muzzle brake.
- Do not attempt to install or remove the muzzle brake while the firearm is loaded.
- Use the AccuWasher Muzzle Alignment System as advised for proper installation.
- Be aware that the muzzle brake may become hot during use. Allow it to cool before handling.
- Avoid using the muzzle brake in environments where dust or debris could pose a risk to yourself or others.
- Do not shoot the firearm with the muzzle brake attached if it shows any signs of damage or improper installation.
- Ensure that all bystanders are at a safe distance when firing the firearm equipped with the muzzle brake.

## Instructions for Installation and Usage

### 1. Installation

- Ensure the firearm is unloaded and pointed in a safe direction.
- Clean the muzzle of the firearm to remove any debris.
- Use the AccuWasher Muzzle Alignment System to align the muzzle brake properly.
- Handtighten the muzzle brake onto the firearm's threaded barrel (5/824).
- Use a wrench to secure the muzzle brake, ensuring it is snug but not overtightened.

### 2. Usage

- Always perform a safety check to ensure the firearm is unloaded before and after installation.
- When firing, maintain a firm grip on the firearm to help manage recoil.
- Monitor the performance of the muzzle brake during use. If you notice excessive recoil or unusual behavior, stop using it immediately.
- After use, allow the muzzle brake to cool down before handling.

## Disposal Instructions

- Dispose of the muzzle brake in accordance with local regulations.
- If the muzzle brake is damaged or no longer in use, consider recycling it if possible, as it is made from stainless steel.
- Do not dispose of the muzzle brake in regular household waste.

## Contact Information for Further Support

For any questions or concerns regarding the M11 SevereDuty Muzzle Brake, please consult your retailer or a qualified gunsmith. Ensure you have the product details ready for any inquiries.

By following these guidelines, you can ensure a safe and enjoyable experience with your M11 SevereDuty Muzzle Brake. Thank you for prioritizing safety and compliance with EU General Product Safety Regulations.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)