

# AR-15/M16 UPPER RECEIVER FIXTURE - THE DEVICE MANUFACTURING. MK1MOD0 DEVICE

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Professional Grade AR Upper Receiver Fixture. Robust fixture designed for years of hard use. Quick, intuitive interface that allows rapid building/rebuilding and repair of the entire upper receiver of the AR15/M16/M4 family of rifles/carbines/pistols. Designed to allow all upper receiver parts to be installed or removed without interference. Designed with rail systems in mind, the Device has clearance for most rail systems to allow installation and removal while the upper is securely held. Holds receiver from the inside via the bolt carrier raceway and charging handle raceway by way of a "T" interface. Front and rear lugs are controlled along with the entire bottom receiver flat. Compatible with milspec dimensioned receivers and billet receivers utilizing milspec internal dimensions. The Device does not contact barrel extension and is not caliber sensitive. Accurate Picatinny rail, with enumeration, allows for quick optic set-up or repair. A lanyard is provided to keep parts at-hand and help prevent dropping. An internal spring loaded detent allows for vertical application without loss of control. A2 and M4 rear sight tension spring alignment and removal is built in. Forward Assist removal channel in base. "Bolt carrier" style recesses allows Ejection Port door opening and testing.



## Attributes

- Name: [THE DEVICE MANUFACTURING. MK1MOD0 DEVICE](#)
- Manufacturer: [THE DEVICE MANUFACTURING.](#)
- Product no.: 100022745
- Mfr. No.: MK1MOD0DEVICE
- Colour: Black
- Finish: Type III Anodized
- Material: Aluminum 7075-T6
- Weapon type: AR-15
- Delivery weight: 1.315kg
- Shipping height: 25mm
- Shipping width: 102mm
- Shipping length: 203mm

## Item details

Made in USA

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# AR15/M16 Upper Receiver Fixture Safety Instruction Guide

## Introduction

Thank you for choosing the AR15/M16 Upper Receiver Fixture from THE DEVICE MANUFACTURING. This professionalgrade fixture is designed for robust use in building, rebuilding, and repairing the upper receiver of AR15, M16, and M4 rifles, carbines, and pistols. To ensure safe and effective use of this product, please read and follow the safety instructions outlined in this guide.

## General Safety Guidelines

- **Product Safety:** Ensure safe use of the fixture by following all instructions and guidelines.
- **Enhanced Recalls:** Stay informed about any product recalls or safety notices issued by the manufacturer.
- **Online Shopping:** If purchased online, verify that the seller adheres to safety requirements.
- **Special Consumer Focus:** Keep the fixture out of reach of children and vulnerable individuals.
- **EU Contact Point:** For safety inquiries, refer to the EUbased contact provided by the manufacturer.
- **Rapid Alerts:** Monitor the EU's Safety Gate platform for updates on unsafe products.

## Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear appropriate PPE, such as safety glasses and gloves, when using the fixture.
- **Work Area:** Ensure the work area is clean, welllit, and free from distractions.
- **Inspection:** Before use, inspect the fixture for any signs of damage or wear. Do not use if damaged.
- **Children and Pets:** Keep the fixture out of reach of children and pets to prevent accidents.
- **Proper Handling:** Handle the fixture with care to avoid dropping or mishandling it.
- **Follow Instructions:** Always follow the installation and usage instructions provided in this guide.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and components for your upper receiver assembly.
- Ensure that the fixture is clean and free from debris.

### 2. Securing the Upper Receiver:

- Place the upper receiver into the fixture, ensuring it is aligned properly.
- Use the "T" interface to secure the receiver from the inside via the bolt carrier raceway and charging handle raceway.
- Ensure that the front and rear lugs are controlled and the bottom receiver flat is securely held.

### 3. Installing and Removing Parts:

- Install or remove all upper receiver parts without interference, using the fixture as a stable base.
- Ensure that the fixture has clearance for your rail system when performing installations or removals.

### 4. Using the Picatinny Rail:

- Take advantage of the accurate Picatinny rail for quick optic setup or repair.

- Use the enumeration on the rail for precise placement of optics.

#### 5. **Safety Features:**

- Utilize the internal springloaded detent for vertical applications without loss of control.
- Use the builtin A2 and M4 rear sight tension spring alignment and removal features as needed.
- Access the forward assist removal channel in the base for effective use.

#### 6. **Testing and Final Checks:**

- After installation, ensure all parts are securely in place before testing the upper receiver.
- Use the "bolt carrier" style recesses to open and test the ejection port door.

## **Disposal Instructions**

- **End of Life:** When the fixture is no longer usable, dispose of it in accordance with local regulations.
- **Recycling:** Consider recycling the aluminum material where possible, following local recycling guidelines.

## **Contact Information for Further Support**

For any inquiries or concerns regarding the AR15/M16 Upper Receiver Fixture, please refer to the manufacturer's contact information provided with your product.

# About Us

## Brownells UK

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