

# COLLET NECK SIZER UNDERSIZE MANDRELS - LEE PRECISION 22 CAL (.220") UNDERSIZE MANDREL

[Reloading](#) > [Reloading Dies](#) > [Replacement Parts & Upgrades](#)

When delivered from the factory, the collet die will grip the bullet with a light press fit with cases of average hardness. Should you desire a tighter fit, you can order one of these 0.002" undersized mandrels.



## Attributes

- Name: [LEE PRECISION 22 CAL \(.220"\) UNDERSIZE MANDREL](#)
- Manufacturer: [LEE PRECISION](#)
- Product no.: 100018916
- Mfr. No.: 90602
- Caliber: 22 Caliber (.223)
- Cartridge: 22 Caliber
- Diameter (in): 0.222
- Delivery weight: 0.045kg
- Shipping height: 13mm
- Shipping width: 51mm
- Shipping length: 102mm
- UPC: 734307906023

## Item details

Made in USA

# Table of Contents

- [Startpage](#)
- [COLLET NECK SIZER UNDERSIZE MANDRELS LEE PRECISION 22 CAL \(.220"\) UNDERSIZE MANDREL Safety Instructions](#)
- [About Us](#)

# COLLET NECK SIZER UNDERSIZE MANDRELS LEE PRECISION 22 CAL (.220") UNDERSIZE MANDREL

## Safety Instructions

### Introduction

Thank you for choosing the COLLET NECK SIZER UNDERSIZE MANDRELS LEE PRECISION 22 CAL (.220") UNDERSIZE MANDREL. This product is designed for reloading ammunition and should be used with care and attention to safety. This guide provides essential safety instructions to ensure safe and effective use of the product in compliance with the EU General Product Safety Regulation (GPSR).

### General Safety Guidelines

- Always read and understand the instructions before using the product.
- Ensure that the product is used only for its intended purpose.
- Keep the product out of reach of children and vulnerable individuals.
- Regularly inspect the product for any signs of damage or wear before use.
- Report any unsafe products or incidents to the relevant authorities.
- Stay informed about recall updates via the EU's Safety Gate platform.

### Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear appropriate safety goggles and gloves while using the mandrel to protect against potential injury.
- **Work Environment:** Use the product in a wellventilated area, free from distractions and hazards.
- **Handling:** Handle the mandrel with care to avoid injury. Do not apply excessive force during use.
- **Storage:** Store the mandrel in a safe, dry place when not in use to prevent damage and ensure longevity.
- **Compatibility:** Ensure that the mandrel is compatible with your specific reloading equipment and bullets.

### Instructions for Installation and Usage

#### 1. Installation:

- Ensure that your reloading press is clean and free from debris.
- Insert the undersized mandrel into the collet die, ensuring it is securely seated.
- Tighten the retaining mechanism of the die to hold the mandrel in place.

#### 2. Usage:

- Prepare your brass cases according to standard reloading practices.
- Insert the bullet into the case mouth, ensuring proper alignment.
- With the reloading press, apply a light press fit to grip the bullet using the collet die and mandrel.
- If a tighter fit is desired, consider using the 0.002" undersized mandrel.

#### 3. PostUsage:

- After use, clean the mandrel and die to remove any residue.
- Inspect the mandrel for wear or damage before storing.
- Store the mandrel in a protective case to prevent accidental damage.

## **Disposal Instructions**

- Dispose of the product in accordance with local regulations regarding electronic and nonelectronic waste.
- Do not dispose of the product in regular household waste.
- If the product is damaged or no longer usable, consult local waste management services for proper disposal methods.

## **Contact Information for Further Support**

For any questions or concerns regarding the COLLET NECK SIZER UNDERSIZE MANDRELS LEE PRECISION 22 CAL (.220") UNDERSIZE MANDREL, please refer to the manufacturer's website or customer service for further assistance.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)