

# AR-15/M4 REACTION BLOCK - GEISSELE AUTOMATICS AR-15/M4 REACTION BLOCK(MIL-SPEC BUFFER TUBE ONLY)

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The Geissele Reaction Block is designed to aid in the assembly of lower receivers. Once the armorer has installed the buffer tube onto the lower; the buffer tube and lower receiver assembly can be slid into the Reaction Block at the 12, 3, 6 and 9 o'clock positions. This allows the armorer to rotate the lower in 90 degree increments in the block simply by loosening the provided nylon screws, removing the lower, and sliding it back in at the desired orientation. The Reaction Block provides an ultra-stable platform for performing an array of lower receiver operations, as well as making the installation of the buffer retainer nut quick and easy. All while keeping both hands of the armorer free to work, saving both time and frustration.



## Attributes

- Name: [GEISSELE AUTOMATICS AR-15/M4 REACTION BLOCK\(MIL-SPEC BUFFER TUBE ONLY\)](#)
- Manufacturer: [GEISSELE AUTOMATICS](#)
- Product no.: 100016578
- Mfr. No.: 05-314
- Weapon type: AR-15
- Delivery weight: 0.703kg
- Shipping height: 76mm
- Shipping width: 121mm
- Shipping length: 203mm
- UPC: 854014005984

## Item details

Made in USA

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# AR15/M4 Reaction Block Safety Instruction Guide

## Introduction

Thank you for purchasing the Geissele Automatics AR15/M4 Reaction Block. This product is designed to assist in the assembly of lower receivers, providing a stable platform for various operations. It is essential to follow the safety guidelines and instructions in this manual to ensure safe and effective use of the product.

## General Safety Guidelines

- Always read and understand the instruction manual before using the Reaction Block.
- Ensure that the Reaction Block is used in a wellventilated area to prevent inhalation of dust or debris.
- Keep the work area clean and organized to avoid accidents.
- Use appropriate personal protective equipment (PPE), such as safety glasses and gloves, when handling tools and components.
- Ensure that all tools and components are in good working condition before use.
- Do not leave the Reaction Block unattended while in use.
- Keep children and pets away from the work area at all times.
- If you experience any discomfort or unusual symptoms while using the product, stop immediately and seek medical advice.

## Specific Safety Precautions for Use

- Do not exceed the recommended weight limit of the Reaction Block.
- Ensure that the buffer tube is securely installed before sliding the assembly into the Reaction Block.
- Always tighten the nylon screws securely to prevent accidental movement of the lower receiver.
- Do not force the lower receiver into the Reaction Block; ensure proper alignment before insertion.
- Avoid placing your hands or body in the path of moving parts during operation.
- Be cautious of sharp edges on tools and components, and handle them with care.
- When adjusting the orientation of the lower receiver, ensure that your hands are clear of any pinch points.

## Instructions for Installation and Usage

### 1. Preparation

- Gather all necessary tools and components required for assembly.
- Ensure the Reaction Block is placed on a stable and flat surface.

### 2. Installing the Buffer Tube

- Install the buffer tube onto the lower receiver according to the manufacturer's instructions.
- Ensure that the buffer tube is securely fastened.

### 3. Using the Reaction Block

- Slide the buffer tube and lower receiver assembly into the Reaction Block at the 12, 3, 6, or 9 o'clock positions.
- Loosen the provided nylon screws to allow for easy rotation of the lower receiver.
- Rotate the lower receiver in 90degree increments as needed for your operations.
- Once the desired orientation is achieved, tighten the nylon screws securely to hold the lower receiver in place.

### 4. Performing Operations

- Conduct your assembly or maintenance tasks while ensuring both hands are free to work.
- Utilize the stable platform of the Reaction Block to perform tasks such as installing the buffer retainer nut.

## 5. Finishing Up

- After completing your tasks, carefully remove the lower receiver from the Reaction Block.
- Store the Reaction Block in a clean and dry place when not in use.

## Disposal Instructions

- Dispose of the Reaction Block and any associated materials in accordance with local regulations.
- Do not dispose of the Reaction Block in regular household waste if it is damaged or broken.

## Contact Information for Further Support

For any questions or concerns regarding the use of the Geissele Automatics AR15/M4 Reaction Block, please reach out to the designated support contact provided with your product. Ensure that you have your product details at hand for efficient assistance.

By following these guidelines, you can ensure a safe and effective experience with your Geissele Automatics AR15/M4 Reaction Block. Thank you for your commitment to safety and proper usage.

# About Us

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