

# AR-15/M16 GAS BLOCK PINNING JIG - BLACK RIFLE DISEASE ENGINEERIN GAS BLOCK PINNING JIG

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## Drilling Fixture For Permanent Attachment Of Low-Profile Gas Blocks

Heavy steel fixture securely holds and aligns a low-profile Vltor or BCM gas block to enable precise drilling of a straight or taper pin hole for permanent installation of the block. Can be modified with file or rotary tool to fit other low-profile gas blocks, such as Yankee Hill and Stag Arms. Instructions included.



## Attributes

- Name: [BLACK RIFLE DISEASE ENGINEERIN GAS BLOCK PINNING JIG](#)
- Manufacturer: [BLACK RIFLE DISEASE ENGINEERIN](#)
- Product no.: 100006129
- Mfr. No.:
- Weapon type: AR-15
- Delivery weight: 0.522kg
- Shipping height: 58mm
- Shipping width: 86mm
- Shipping length: 122mm

## Item details

Made in USA

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# AR15/M16 Gas Block Pinning Jig Safety Instructions

## Introduction

Thank you for choosing the AR15/M16 Gas Block Pinning Jig by BLACK RIFLE DISEASE ENGINEERING. This tool is designed to assist you in the precise drilling of pin holes for the permanent installation of lowprofile gas blocks. Please read this safety instruction guide carefully to ensure safe and effective use of the product.

## General Safety Guidelines

- Always read and follow the manufacturer's instructions before use.
- Keep the jig out of reach of children and vulnerable individuals.
- Inspect the jig for any damage before each use. Do not use if damaged.
- Wear appropriate personal protective equipment (PPE) such as safety goggles and gloves during use.
- Ensure your workspace is clean and free from hazards.
- Be aware of your surroundings and ensure that no one is in the immediate area while using the jig.
- Report any unsafe conditions or accidents to the relevant authorities.

## Specific Safety Precautions for Use

- Use the jig only for its intended purpose: drilling pin holes in lowprofile gas blocks.
- Ensure that the gas block is securely held in place before drilling.
- Use caution when operating power tools in conjunction with the jig.
- Avoid wearing loose clothing or jewelry that could become caught in tools.
- Do not apply excessive force when drilling, as this may lead to injury or damage to the jig or gas block.
- If you experience any discomfort or fatigue while using the jig, stop and take a break.

## Instructions for Installation and Usage

### 1. Preparation

- Gather all necessary tools and materials, including the AR15/M16 Gas Block Pinning Jig, drill, drill bits, and safety equipment.
- Ensure the work area is welllit and organized.

### 2. Setting Up the Jig

- Place the jig on a stable surface.
- Adjust the fixture to securely hold the lowprofile gas block. Ensure it is aligned properly.

### 3. Drilling the Pin Hole

- Select the appropriate drill bit for the pin hole size.
- Carefully drill the hole through the gas block using the jig as a guide.
- Maintain a steady hand and avoid applying too much pressure.

### 4. PostDrilling Inspection

- Inspect the drilled hole for accuracy and any signs of damage.
- Clean the jig and workspace after use.

## **Disposal Instructions**

- Dispose of the jig and any associated materials in accordance with local regulations.
- Do not dispose of the jig in regular household waste. Check for recycling options or designated disposal facilities.

## **Contact Information for Further Support**

For further assistance or inquiries regarding the AR15/M16 Gas Block Pinning Jig, please refer to the contact details provided by the manufacturer or retailer where you purchased the product.

Thank you for prioritizing safety while using the AR15/M16 Gas Block Pinning Jig. Your adherence to these guidelines will help ensure a safe and effective experience.

# About Us

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