

# ARMORER'S BLOCKS - SCAR UPPER RECEIVER/BARREL VISE BLOCK

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## Protects Critical Components From Damage When Clamping For Maintenance

High-density polymer blocks allow critical subassemblies of the SOF Command Assault Rifle (SCAR) to be tightly clamped in a vise without danger of crushing, twisting, or otherwise distorting them. Provides secure support for safe, effective cleaning, adjustment, maintenance, and repair without marring or scratching the finish. Available as a complete set or separate components. Upper Receiver/Barrel Block surrounds the front sight/gas block to securely hold the barrel module while also protecting the exposed portion of the gas system leaving your upper free to be worked on. Lower Receiver/Trigger Module Block locks into the magazine well and absorbs all the clamping force to protect the SCAR's polymer lower receiver from damage. One end fits the 5.56x45mm SCAR-L; flip the block around and other end fits the 7.62x51mm SCAR-H. Bolt Maintenance Block gives proper support to disassemble the bolt for cleaning or repair. The SCAR Armorer's Block Set (100-003-431) contains the SCAR Lower block (100-003-428) and SCAR Upper blocks (100-003-470) ALONG with the block for bolt disassembly/assembly for bolt cleaning and maintenance. This set is the official SOCOM-issue Armorer's Block Set for the FNH SCAR MK16 & MK17. All major service procedures for this weapon system can be accomplished easily using the 5 piece set. Allows barrel service, trigger module repair, and bolt disassembly/reassembly for both calibers. Mounts MK13 grenade launcher for inspection and service as well. High grade injection molded nylon prevents marking or marring of weapon. For professional armorer or gunsmith use only.



## Attributes

- Name: [SCAR UPPER RECEIVER/BARREL VISE BLOCK](#)
- Manufacturer: [TANGODOWN](#)
- Product no.: 100003470
- Mfr. No.:
- Make: FN
- Model: SCAR
- Delivery weight: 0.431kg

## Item details

Made in USA

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# ARMORER'S BLOCKS SCAR UPPER RECEIVER/BARREL VISE BLOCK Safety Instructions

## Introduction

Thank you for choosing the ARMORER'S BLOCKS SCAR UPPER RECEIVER/BARREL VISE BLOCK. This product is designed to provide secure support for the SCAR rifle system during maintenance and repair. It is essential to follow the safety instructions outlined in this guide to ensure safe and effective use.

## General Safety Guidelines

- Ensure that the product is used only for its intended purpose as specified in this manual.
- Always wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, when using the vise block.
- Keep the work area clean and welllit to avoid accidents.
- Ensure that the firearm is unloaded and clear of ammunition before using the vise block.
- Regularly inspect the vise block for any signs of wear or damage before each use.
- Store the vise block in a dry place, away from direct sunlight and extreme temperatures.

## Specific Safety Precautions for Use

- **Avoid Pinching:** Be cautious when clamping the firearm to prevent pinching fingers or hands.
- **Secure the Firearm:** Ensure that the firearm is securely clamped in the vise block to prevent movement during maintenance.
- **Do Not Force:** If components do not fit easily, do not force them. Check for proper alignment and compatibility.
- **Use Proper Tools:** Use appropriate tools for disassembly and assembly of firearm components to avoid damage.
- **Keep Out of Reach of Children:** This product is not intended for use by children. Store it out of their reach.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure the firearm is unloaded and clear of any ammunition.
- Gather all necessary tools and equipment for the maintenance task.

### 2. Using the Upper Receiver/Barrel Block:

- Position the Upper Receiver/Barrel Block around the front sight/gas block.
- Securely clamp the barrel module to prevent movement.
- Ensure that the gas system is protected and accessible for maintenance.

### 3. Using the Lower Receiver/Trigger Module Block:

- Insert the Lower Receiver/Trigger Module Block into the magazine well.
- Ensure that it locks securely to absorb clamping force and protect the lower receiver.

### 4. Using the Bolt Maintenance Block:

- Place the Bolt Maintenance Block under the bolt assembly.
- Follow the firearm manufacturer's instructions for disassembly and cleaning.

## 5. Final Checks:

- After completing maintenance, doublecheck that all components are reassembled correctly.
- Conduct a safety check to ensure the firearm is in proper working order before use.

## Disposal Instructions

- Dispose of any damaged or worn components of the vise block in accordance with local regulations.
- Do not dispose of the product in household waste. Instead, take it to a designated recycling facility if available.

## Contact Information for Further Support

For any safety inquiries or further assistance regarding the use of the ARMORER'S BLOCKS SCAR UPPER RECEIVER/BARREL VISE BLOCK, please refer to the contact information provided by the manufacturer or retailer.

By adhering to these safety instructions, you ensure not only your safety but also the longevity and effectiveness of the ARMORER'S BLOCKS SCAR UPPER RECEIVER/BARREL VISE BLOCK. Thank you for your attention to safety!

# About Us

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