

MAGNA-TIP® BIT SHAPING STONE - BROWNELLS SMALL STONE

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Forms The Bit To Fit The Slot

Special stones for custom-shaping MAGNA-TIP and Brownells Fixed Blade screwdrivers. To shape tips, chuck stone into drill press, lock bit or screwdriver into drill press vise and grind to match screw slot. Large stone fits the radius of the hollow grind on both screwdriver models.



Attributes

- Name: [BROWNELLS SMALL STONE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 091001625
- Mfr. No.:
- Delivery weight: 0.014kg
- Shipping width: 83mm
- Shipping length: 146mm

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MAGNATIP® BIT SHAPING STONE BROWNELLS SMALL STONE Safety Instructions

Introduction

Thank you for choosing the MAGNATIP® Bit Shaping Stone from Brownells. This product is designed for customshaping MAGNATIP and Brownells Fixed Blade screwdrivers. This safety instruction guide provides essential information for the safe use, installation, and disposal of the product in compliance with the EU General Product Safety Regulation (GPSR).

General Safety Guidelines

- Ensure that the product is used only for its intended purpose as specified in this manual.
- Always wear appropriate personal protective equipment (PPE) such as safety goggles and gloves when using the shaping stone.
- Keep the work area clean and welllit to prevent accidents.
- Ensure that the drill press is securely fastened and stable before use.
- Do not exceed the maximum RPM of 25,000 to avoid potential hazards.
- Store the shaping stones in a safe place out of reach of children and pets.
- Regularly inspect the shaping stone for wear and damage. Do not use if damaged.

Specific Safety Precautions for Use

- Always check that the shaping stone is properly secured in the drill press before starting.
- Avoid loose clothing and long hair that could get caught in the drill press.
- Do not force the shaping stone against the screwdriver tip; let the tool do the work.
- Be aware of the direction of the grinding dust and ensure that it does not pose a risk to nearby individuals.
- Do not leave the drill press unattended while in operation.
- If you experience any unusual noise or vibration, stop the operation immediately and inspect the equipment.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and personal protective equipment.
- Ensure the drill press is unplugged before installation.

2. Installation:

- Insert the shank of the shaping stone into the chuck of the drill press.
- Tighten the chuck securely to prevent the stone from coming loose during operation.
- Adjust the drill press to the desired speed, ensuring it does not exceed 25,000 RPM.

3. Usage:

- Lock the bit or screwdriver securely into the drill press vise.
- Align the shaping stone with the screwdriver tip to match the screw slot.
- Turn on the drill press and gently guide the stone against the screwdriver tip.
- Regularly check the fit and make adjustments as necessary.
- After achieving the desired shape, turn off the drill press and remove the screwdriver.

4. PostUsage:

- Clean the workspace and remove any grinding dust.
- Inspect the shaping stone for any wear or damage.
- Store the shaping stone in a safe location.

Disposal Instructions

- Dispose of the shaping stone in accordance with local regulations regarding nonhazardous materials.
- If the stone is damaged or worn out, consider recycling it if possible.
- Do not dispose of the shaping stone in regular household waste.

Contact Information for Further Support

For any safety inquiries or additional information regarding the MAGNATIP® Bit Shaping Stone, please refer to the manufacturer's official website or customer service channels.

Please remember to report any unsafe products or incidents to the appropriate authorities and check for recall updates on the EU's Safety Gate platform. Your safety is our priority.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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