

# MARVELUX® BULLET CASTING FLUX 8OZ

[Gunsmith Tools & Supplies](#) > [General Gunsmith Tools](#) > [Solders & Flux](#)

## Non-Smoking Non-Fuming Odorless Flux

MARVELUX® BULLET CASTING FLUX The Brownells MARVELUX® Bullet Casting Flux is a premier choice for both professional and hobbyist bullet casters, effectively reducing dross formation and enhancing the fluidity of bullet alloys. Introduced in 1971, MARVELUX® has been a trusted flux in the bullet casting community. Its non-corrosive nature ensures that iron and steel equipment remain free from rust, and it does not produce fumes that can cause corrosion, unlike sal-ammoniac-based fluxes. Regular use of MARVELUX® keeps casting pots clean and rust-free. Additionally, it is non-smoking, flameless, and odorless, providing a safer and more pleasant casting experience. MARVELUX® is superior to traditional fluxes like beeswax, tallow, paraffin, and rosin, as it doesn't emit unpleasant odors during use.

**Features:** Non-Corrosive: Safe for iron and steel, preventing rust formation. Fume-Free: Does not emit corrosive fumes, ensuring a safer casting environment. Reduces Dross Formation: Enhances the fluidity of bullet alloys for better fill-out. User-Friendly: Non-smoking, flameless, and odorless, improving the casting experience. Specifications: Available Sizes: ½ lb. (8oz / 226g), 1 lb. (16oz / 453g), and 4 lb. (64oz / 1.8kg) jars. Application: Suitable for any lead alloy melt intended for casting bullets or swaging cores. Incorporating Brownells MARVELUX® Bullet Casting Flux into your bullet casting process ensures cleaner melts and higher-quality bullets, making it an essential component for achieving optimal casting results.



## Attributes

- Name: [MARVELUX® BULLET CASTING FLUX 8OZ](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 083030050
- Mfr. No.:
- Color: White
- Container Size: 8 oz
- Weight: 1/2 lb.
- Delivery weight: 0.227kg
- Shipping height: 64mm
- Shipping width: 89mm
- Shipping length: 89mm
- UPC: 050806104037

## Item details

Made in USA

# Table of Contents

- Startpage
- MARVELUX® Bullet Casting Flux Safety Instructions
- About Us

# MARVELUX® Bullet Casting Flux Safety Instructions

## Introduction

Thank you for choosing MARVELUX® Bullet Casting Flux. This guide provides essential safety instructions to ensure safe and effective use of this product. Please read and follow these instructions carefully to avoid potential hazards and ensure a pleasant casting experience.

## General Safety Guidelines

- Always use MARVELUX® Bullet Casting Flux in a wellventilated area to minimize exposure to any potential fumes.
- Keep the product out of reach of children and vulnerable individuals.
- Store the flux in a cool, dry place, away from direct sunlight and heat sources.
- Do not use MARVELUX® Bullet Casting Flux for any purpose other than intended bullet casting.
- In case of accidental ingestion or contact with eyes, seek medical attention immediately.

## Specific Safety Precautions for Use

- **NonCorrosive Nature:** While MARVELUX® is safe for use with iron and steel, always check your equipment for any signs of damage before use.
- **FumeFree:** Although MARVELUX® does not emit harmful fumes, avoid prolonged inhalation of any smoke or vapors that may arise during melting.
- **Reduced Dross Formation:** To optimize the performance of the flux, ensure that your bullet alloy is at the correct temperature before adding MARVELUX®.
- **UserFriendly:** Although the product is nonsmoking and flameless, exercise caution when handling hot materials and equipment.
- **Proper Handling:** Always use appropriate protective gear, such as gloves and safety goggles, when working with molten lead or bullet alloys.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure that your casting area is clean and free of any flammable materials.
- Gather all necessary equipment, including a casting pot, lead alloy, and MARVELUX® Bullet Casting Flux.

### 2. Using the Flux:

- Heat your lead alloy to the appropriate melting temperature.
- Once the alloy is melted, sprinkle a small amount of MARVELUX® Bullet Casting Flux on the surface.
- Allow the flux to melt and mix thoroughly with the alloy. This will help reduce dross formation and improve fluidity.
- Skim off any dross that forms on the surface of the alloy before proceeding with casting.

### 3. Casting Bullets:

- Pour the molten alloy into your bullet molds as per your usual casting procedure.
- Monitor the melting pot temperature to ensure consistent casting.

#### 4. PostUse:

- After casting, turn off the heat and allow the equipment to cool down.
- Clean any residual flux from the casting pot to maintain its condition.

## Disposal Instructions

- Dispose of any unused MARVELUX® Bullet Casting Flux according to local regulations.
- Do not pour any leftover flux down the drain or in the trash.
- If you have questions about disposal, consult your local waste management authority for guidance.

## Contact Information for Further Support

For any inquiries or issues related to MARVELUX® Bullet Casting Flux, please consult your local distributor or the manufacturer for assistance. Always ensure you are following the latest safety guidelines and recommendations.

By following these safety instructions, you can enjoy a safe and effective bullet casting experience with MARVELUX® Bullet Casting Flux. Thank you for your attention to safety and for choosing our product.

# About Us

## Brownells Austria

**Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

[www.brownells.at](http://www.brownells.at)