

## **BRASS ONE CALIBER SET FOR .416 MUZZLE**

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

### **Square Up & Chamfer Rifle and Handgun Muzzles P Brass Bore Pilot**

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one brass bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Steel One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)

NO IMAGE  
AVAILABLE

## Attributes

- Name: [BRASS ONE CALIBER SET FOR .416 MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080946417
- Mfr. No.:
- Caliber: 416 Caliber (.416)
- Degree: 45,90
- Material: Brass
- Delivery weight: 0.32kg
- UPC: 050806022768

## Item details

Made in USA

# Table of Contents

- [Startpage](#)
- [Safety Instructions for BRASS ONE CALIBER SET FOR .416 MUZZLE](#)
- [About Us](#)

# Safety Instructions for BRASS ONE CALIBER SET FOR .416 MUZZLE

## Introduction

Thank you for choosing the BRASS ONE CALIBER SET for .416 muzzle. This product is designed to assist in the precise modification and maintenance of firearm components. To ensure safe and effective use, please read and follow these safety instructions carefully.

## General Safety Guidelines

- Ensure the product is used only for its intended purpose.
- Always wear appropriate personal protective equipment (PPE) such as safety goggles and gloves when using this product.
- Keep the product out of reach of children and unauthorized users.
- Inspect the product before each use for any signs of damage or wear.
- Do not use if any components are damaged or missing.
- Follow all local laws and regulations regarding firearms and firearm accessories.

## Specific Safety Precautions for Use

- **Handling Cutters:**
  - Always handle cutters with care to avoid cuts and injuries.
  - Store cutters in a safe place when not in use.
- **Using the Handle:**
  - Ensure the handle is securely attached to the cutter before use.
  - Do not apply excessive force that may damage the cutter or cause loss of control.
- **Using the Pilot:**
  - Ensure the pilot is properly aligned and securely fitted before starting work.
  - Use only the designated pilots for the corresponding caliber.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure the firearm is unloaded and in a safe condition before beginning any work.
- Gather all necessary tools and materials, including the BRASS ONE CALIBER SET components.

### 2. Using the Facing Cutter:

- Attach the 90° facing cutter to the handle.
- Position the cutter against the muzzle to square it.
- Rotate the cutter slowly and evenly to achieve a clean cut.
- Check the muzzle for uniformity after cutting.

### 3. Using the Chamfer Cutter:

- Attach the 45° chamfering cutter to the handle.
- Position the cutter at the edge of the rifling or revolver cylinder mouth.
- Rotate the cutter gently to break the edges and create a clean exit.
- Ensure no burrs remain after chamfering.

### 4. Using the Pilot:

- Select the appropriate brass bore pilot for your caliber.
- Insert the pilot into the cutter and ensure it is secure.
- Use the pilot to maintain alignment while cutting or chamfering.

#### **5. PostUse Care:**

- Clean the cutters and handle after use to remove any debris or residue.
- Store the product in a safe, dry place, preferably in its original packaging.

## **Disposal Instructions**

- Dispose of any damaged or worn components in accordance with local regulations.
- Recycle materials where possible, following your local waste management guidelines.
- Do not dispose of the product in household waste if it contains hazardous materials.

## **Contact Information for Further Support**

For any inquiries regarding safety or usage of the BRASS ONE CALIBER SET, please refer to the relevant local authority or consumer safety organization in your region.

By following these safety instructions, you can ensure a safe and effective experience with the BRASS ONE CALIBER SET for .416 muzzle. Thank you for your attention to safety.

# About Us

## Brownells Austria

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