

# **BRASS ONE CALIBER SET - BROWNELLS BRASS ONE CALIBER SET FOR .32-20 MUZZLE**

[Gunsmith Tools](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

## **Square Up & Chamfer Rifle and Handgun Muzzles P Brass Bore Pilot**

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one brass bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

## Chamfering & Facing Combo Sets

[45° Cutter & Steel Pilot](#)

[Steel One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



## **Attributes**

- Name: [BROWNELLS BRASS ONE CALIBER SET FOR .32-20 MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080946322
- Mfr. No.:
- Caliber: 32 Caliber (.312-.313)
- Degree: 45,90
- Material: Brass
- Delivery weight: 0.313kg
- UPC: 050806022676

## **Item details**

Made in USA

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# Safety Instruction Guide for BRASS ONE CALIBER SET

## Introduction

Thank you for choosing the BRASS ONE CALIBER SET by Brownells. This guide provides essential safety instructions and guidelines to ensure safe and effective use of the product. Please read this manual thoroughly before using the product.

## General Safety Guidelines

- Ensure safe handling of all tools and equipment.
- Always use the product in a wellventilated area.
- Keep the product out of reach of children and vulnerable individuals.
- Report any unsafe products or accidents to the relevant authorities.
- Check for recall updates on the EU's Safety Gate platform.
- Familiarize yourself with the product before use to avoid potential hazards.

## Specific Safety Precautions for Use

- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when using the cutters.
- Inspect the cutters and handle for any signs of damage before each use. Do not use if damaged.
- Ensure that the workpiece is securely clamped or held in place before using the cutters.
- Keep hands and other body parts away from the cutting area to avoid injury.
- Do not apply excessive force when using the cutters; let the tool do the work.
- Use the product only for its intended purpose as described in this guide.
- Store the product in its original packaging or a secure location when not in use.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials.
- Ensure that the work area is clean and organized.

### 2. Using the Facing Cutter:

- Attach the facing cutter to the handle.
- Align the cutter with the muzzle of the firearm.
- Turn the handle gently to begin cutting, maintaining a steady pressure.
- After achieving the desired muzzle square, remove the cutter and clean the area.

### 3. Using the Chamfer Cutter:

- Attach the chamfer cutter to the handle.
- Position the cutter at the edge of the rifling or revolver cylinder mouth.
- Carefully rotate the handle to chamfer the edges, ensuring a smooth finish.
- Remove the cutter and clean the area after use.

### 4. Changing Pilots:

- To change the pilot, unscrew the cutter from the handle.

- Replace with the desired pilot for a different caliber.
- Reattach the cutter and ensure it is securely fastened.

#### **5. Maintenance:**

- Clean the cutters and handle after each use to prevent rust and damage.
- Store the product in a dry place away from moisture.

## **Disposal Instructions**

- Dispose of the product in accordance with local regulations.
- Do not dispose of the product in household waste.
- Consider recycling options for metal parts where applicable.

## **Contact Information for Further Support**

For any safety inquiries or further assistance, please reach out to the designated EU contact point provided by the manufacturer. Ensure to have your product details ready for a more efficient response.

By following these guidelines, you can ensure safe and effective use of the BRASS ONE CALIBER SET. Thank you for your attention to these important safety instructions.

# About Us

## Brownells UK

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