

BRASS ONE CALIBER SET - BROWNELLS BRASS ONE CALIBER SET FOR .32 MUZZLE

[Gunsmith Tools](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

Square Up & Chamfer Rifle and Handgun Muzzles P Brass Bore Pilot

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one brass bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

Chamfering & Facing Combo Sets

[45° Cutter & Steel Pilot](#)

[Steel One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



Attributes

- Name: [BROWNELLS BRASS ONE CALIBER SET FOR .32 MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080946320
- Mfr. No.:
- Caliber: 32 Caliber (.312-.313)
- Degree: 45,90
- Material: Brass
- Delivery weight: 0.308kg
- UPC: 050806022669

Item details

Made in USA

Table of Contents

- Startpage
- Safety Instruction Guide for BRASS ONE CALIBER SET
- About Us

Safety Instruction Guide for BRASS ONE CALIBER SET

Introduction

Thank you for choosing the BRASS ONE CALIBER SET by Brownells. This product is designed to provide a reliable solution for muzzle squaring and chamfering for .32 caliber firearms. To ensure your safety and the effective use of this product, please read this guide carefully before use.

General Safety Guidelines

- Always read and follow the manufacturer's instructions before using the product.
- Ensure that the product is used only for its intended purpose.
- Keep the product out of reach of children and vulnerable individuals.
- Inspect the product before each use for any signs of damage or wear.
- Use personal protective equipment (PPE) such as safety glasses and gloves when operating the tools.
- Store the product in a safe and dry place when not in use.

Specific Safety Precautions for Use

- **Cutting Tools:** The cutters are sharp. Handle them with care to avoid cuts or injuries.
- **Alignment:** Ensure that the cutter is properly aligned with the bore before use to prevent accidents or damage to the firearm.
- **Pilot Use:** Use the correct pilot for your caliber. Interchanging pilots without proper alignment can lead to inaccurate results or accidents.
- **Work Area:** Always use the product in a welllit and safe environment, free from distractions.
- **Firearm Safety:** Always follow standard firearm safety rules when working on or with firearms. Ensure that the firearm is unloaded and pointed in a safe direction.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and ensure you have a clean, welllit workspace.
- Verify that the firearm is unloaded and safe to work on.

2. Using the Facing Cutter:

- Select the appropriate facing cutter based on your needs.
- Attach the cutter to the handle securely.
- Position the cutter at a 90° angle to the muzzle.
- Apply consistent pressure while rotating the cutter to square the muzzle.

3. Using the Chamfer Cutter:

- Select the 45° chamfering cutter.
- Attach it to the handle securely.
- Position the cutter at the edge of the rifling or revolver cylinder mouth.
- Rotate the cutter gently to break the edges for a clean bullet exit or to chamfer the cylinder mouth.

4. Changing Pilots:

- To change pilots, unscrew the cutter from the handle.
- Remove the current pilot and replace it with the desired one.
- Reattach the cutter to the handle, ensuring it is secure.

5. PostUse:

- Clean the cutters and handle after use to prevent corrosion and maintain performance.
- Store the product in its original packaging or a safe container.

Disposal Instructions

- Dispose of the product responsibly in accordance with local regulations.
- Do not dispose of the product in household waste. Check for recycling options for metal and plastic components.

Contact Information for Further Support

For any safety inquiries or assistance regarding the BRASS ONE CALIBER SET, please refer to the contact information provided with your product packaging or visit the manufacturer's website. Always ensure you are referring to the most current information available.

Thank you for your attention to these safety guidelines. Your safety and satisfaction are important to us. Enjoy using your BRASS ONE CALIBER SET responsibly!

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk