

BRASS ONE CALIBER SET FOR 6MM/.243 MUZZLE

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

Square Up & Chamfer Rifle and Handgun Muzzles P Brass Bore Pilot

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one brass bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Steel One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



Attributes

- Name: [BRASS ONE CALIBER SET FOR 6MM/.243 MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080946243
- Mfr. No.:
- Caliber: 243/6 mm (.243)
- Degree: 45,90
- Material: Brass
- Delivery weight: 0.304kg
- UPC: 050806022607

Item details

Made in USA

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Safety Instruction Guide for BRASS ONE CALIBER SET

Introduction

Thank you for choosing the BRASS ONE CALIBER SET, designed for 6mm/.243 muzzle applications. This guide provides essential safety instructions and usage information to ensure your experience is safe and effective. Please read this guide carefully before using the product.

General Safety Guidelines

- Ensure all users read and understand these safety guidelines before using the product.
- Always handle the BRASS ONE CALIBER SET with care to avoid injury.
- Keep the product out of reach of children and vulnerable individuals.
- Inspect the product for any damage before use. Do not use if damaged.
- Use the product only for its intended purpose as outlined in this guide.
- Follow all local laws and regulations concerning firearms and related tools.

Specific Safety Precautions for Use

- Wear appropriate personal protective equipment (PPE), including safety goggles and gloves, while using the cutters.
- Ensure the work area is clean, welllit, and free of distractions.
- Always secure the firearm or workpiece being modified to prevent movement during use.
- Avoid wearing loose clothing or jewelry that may get caught in the tools.
- Do not operate the cutters while fatigued or under the influence of drugs or alcohol.
- Keep hands and other body parts away from cutting edges to prevent injury.
- Dispose of any metal shavings or debris safely to avoid slips and falls.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials, including the BRASS ONE CALIBER SET, a secure work surface, and PPE.
- Ensure the firearm is unloaded and safe before beginning any work.

2. Using the Facing Cutter:

- Attach the facing cutter to the handle securely.
- Position the cutter at a 90° angle to the muzzle.
- Apply gentle, even pressure while cutting to achieve a square muzzle.
- Check frequently to ensure the cutter is aligned properly.

3. Using the Chamfer Cutter:

- Replace the facing cutter with the chamfer cutter on the handle.
- Position the cutter at a 45° angle to the edge of the rifling or cylinder mouth.
- Apply light pressure to break the edges smoothly.
- Make sure to check for a clean bullet exit after chamfering.

4. Changing the Pilot:

- To use different calibers, unscrew the pilot from the cutter.
- Select the appropriate pilot for the caliber being used and securely attach it.

5. Cleaning and Maintenance:

- After use, clean the cutters and pilot with a dry cloth to remove any debris.
- Store the BRASS ONE CALIBER SET in its original polypropylene box to prevent damage.

Disposal Instructions

- Dispose of the product in accordance with local regulations.
- Metal components can typically be recycled, while plastic parts should be disposed of in accordance with local waste management guidelines.

Contact Information for Further Support

- For safety inquiries, please refer to the EU contact point or relevant local authorities.
- Report any unsafe products or incidents to the appropriate authorities.

Thank you for using the BRASS ONE CALIBER SET. By following these guidelines, you can ensure safe and effective use of your product.

About Us

Brownells Austria

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