

BRASS ONE CALIBER SET FOR .22 RF MUZZLE (.213")

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

Square Up & Chamfer Rifle and Handgun Muzzles P Brass Bore Pilot

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one brass bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Steel One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



Attributes

- Name: [BRASS ONE CALIBER SET FOR .22 RF MUZZLE \(.213"\)](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080946213
- Mfr. No.:
- Caliber: 22 Caliber (.223-.224)
- Degree: 45,90
- Material: Brass
- Delivery weight: 0.304kg
- UPC: 050806022591

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for BRASS ONE CALIBER SET](#)
- [About Us](#)

Safety Instruction Guide for BRASS ONE CALIBER SET

Introduction

Thank you for choosing the BRASS ONE CALIBER SET for .22 RF muzzle (.213"). This product is designed to enhance your reloading experience by allowing you to square a muzzle, chamfer edges for clean bullet exits, and facilitate quick reloads. Please read this safety instruction guide carefully to ensure safe and proper use of the product.

General Safety Guidelines

- Always read and understand the product instructions before use.
- Ensure the product is suitable for your specific caliber and application.
- Use the product in a wellventilated area to avoid inhaling any dust or debris.
- Keep the product out of reach of children and vulnerable individuals.
- Inspect the product regularly for any signs of wear or damage before use.
- Report any unsafe conditions or accidents to the appropriate authorities.
- Stay informed about product recalls by checking the EU's Safety Gate platform.

Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):**

- Always wear safety goggles to protect your eyes from debris.
- Use gloves to protect your hands from sharp edges and metal shavings.
- Consider wearing a mask to avoid inhaling any fine particles.

- **Handling and Usage:**

- Handle the cutters with care; they are sharp and can cause injury.
- Ensure that the cutter is properly secured in the handle before use.
- Keep hands and other body parts away from the cutting area while in operation.
- Do not use excessive force when operating the cutter; let the tool do the work.

- **Storage:**

- Store the product in a dry place, away from moisture and direct sunlight.
- Keep the product in its original packaging or a protective case when not in use.

- **Children and Vulnerable Groups:**

- This product is not intended for use by children.
- Ensure that only trained adults operate the tool.

Instructions for Installation and Usage

Installation

1. Select the Appropriate Cutter:

- Choose the 90° facing cutter for squaring the muzzle or the 45° chamfering cutter for breaking the edges of the rifling.

2. Attach the Cutter to the Handle:

- Insert the cutter into the handle until it is firmly seated.
- Ensure that the cutter is securely fastened to prevent it from coming loose during operation.

3. Insert the Brass Bore Pilot:

- Place the brass bore pilot into the muzzle to keep the cutter properly aligned.

Usage

1. Preparing the Muzzle:

- Ensure the muzzle is clean and free from any obstructions before starting.

2. Cutting Process:

- Hold the handle firmly and apply gentle pressure while rotating the cutter.
- For the 90° cutter, move in a straight motion to square the muzzle.
- For the 45° cutter, angle the cutter to chamfer the edges of the rifling.

3. Finishing Up:

- After completing the cutting process, carefully remove the cutter and pilot.
- Clean the muzzle and remove any debris or metal shavings.

Disposal Instructions

- Dispose of any damaged or wornout parts in accordance with local regulations.
- Do not dispose of the product in household waste; check for local recycling programs.
- Contact your local waste management authority for specific disposal instructions.

Contact Information for Further Support

For any inquiries regarding the safety and usage of the BRASS ONE CALIBER SET, please refer to the manufacturer's contact details included with the product packaging or visit the manufacturer's website.

Thank you for your attention to these safety instructions. Enjoy safe and effective use of your BRASS ONE CALIBER SET!

About Us

Brownells Austria

Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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