

## **BRASS ONE CALIBER SET - BROWNELLS BRASS ONE CALIBER SET FOR .22 RF MUZZLE (.211")**

[Gunsmith Tools](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

### **Square Up & Chamfer Rifle and Handgun Muzzles P Brass Bore Pilot**

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one brass bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Steel One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



## Attributes

- Name: [BROWNELLS BRASS ONE CALIBER SET FOR .22 RF MUZZLE \(.211"\)](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080946211
- Mfr. No.:
- Caliber: 22 Caliber (.223-.224)
- Degree: 45,90
- Material: Brass
- Delivery weight: 0.304kg
- UPC: 050806022584

## Item details

Made in USA

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# Safety Instruction Guide for BRASS ONE CALIBER SET

## Introduction

Thank you for choosing the BRASS ONE CALIBER SET. This tool is designed for muzzle maintenance and is intended for use by individuals familiar with firearms and their accessories. Please read this guide carefully to ensure safe and effective use of the product.

## General Safety Guidelines

- Ensure that the BRASS ONE CALIBER SET is used in compliance with all relevant safety regulations.
- Always handle tools with care to prevent injury or accidents.
- Keep the product out of reach of children and vulnerable individuals.
- Inspect the tool before each use for any signs of damage or wear.
- Use the product only for its intended purpose as specified in this guide.

## Specific Safety Precautions for Use

- Always wear appropriate safety gear, including eye protection, when using the tool.
- Ensure the firearm is unloaded and pointed in a safe direction before beginning work.
- Use the tool in a wellventilated area to avoid inhalation of metal shavings or debris.
- Do not exceed the recommended specifications for cutter diameter and length.
- Avoid using excessive force when operating the cutters to prevent breakage or injury.
- Keep hands and other body parts clear of the cutting area during operation.
- If the tool becomes damaged or malfunctioning, discontinue use immediately and contact the manufacturer.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure that the firearm is completely unloaded and safe to work on.
- Gather all necessary tools and safety equipment before starting.

### 2. Selecting the Cutter:

- Choose the appropriate cutter for your application (90° facing cutter or 45° chamfering cutter).
- Attach the cutter to the handle securely.

### 3. Using the Facing Cutter:

- Position the cutter at the muzzle of the firearm.
- Apply gentle pressure and rotate the handle to square the muzzle.
- Check frequently to ensure the muzzle is being squared evenly.

### 4. Using the Chamfer Cutter:

- For chamfering, position the cutter at the edge of the rifling or revolver cylinder mouth.
- Rotate the handle gently to break the edges of the rifling or chamfer the cylinder mouth.
- Ensure a clean exit for the bullet by checking the chamfered area.

### 5. Changing the Pilot:

- If using different calibers, remove the existing pilot and replace it with the desired caliber pilot.
- Ensure the pilot is securely attached before using the cutter.

#### **6. Cleaning and Maintenance:**

- After use, clean the tool to remove any debris or metal shavings.
- Store the BRASS ONE CALIBER SET in a dry place, preferably in the provided polypropylene box.

## **Disposal Instructions**

- Dispose of the BRASS ONE CALIBER SET in accordance with local regulations regarding metal and tool disposal.
- Do not dispose of the product in household waste. Instead, consider recycling options where available.

## **Contact Information for Further Support**

For safety inquiries or further assistance, please refer to the manufacturer's contact details provided in the product packaging or visit the manufacturer's website.

### **Important Note**

Please report any unsafe products or accidents to the relevant authorities. Regularly check for recall updates on the EU's Safety Gate platform to ensure your product remains safe for use.

Thank you for your attention to these safety guidelines. Enjoy using your BRASS ONE CALIBER SET responsibly and safely!

# About Us

## Brownells UK

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