

BRASS ONE CALIBER SET FOR .22 CENTERFIRE MUZZLE

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

Square Up & Chamfer Rifle and Handgun Muzzles P Brass Bore Pilot

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one brass bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Steel One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



Attributes

- Name: [BRASS ONE CALIBER SET FOR .22 CENTERFIRE MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080946023
- Mfr. No.:
- Caliber: 22 Caliber (.223-.224)
- Degree: 45,90
- Material: Brass
- Delivery weight: 0.313kg
- UPC: 050806022560

Item details

Made in USA

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Safety Instruction Guide for BRASS ONE CALIBER SET

Introduction

Thank you for choosing the BRASS ONE CALIBER SET for .22 centerfire muzzle. This guide provides essential safety instructions to ensure the safe and effective use of the product. Please read this guide carefully before using the product.

General Safety Guidelines

- Always use the BRASS ONE CALIBER SET in accordance with the instructions provided in this guide.
- Keep the product out of reach of children and vulnerable individuals.
- Inspect the product for any damage or wear before each use. Do not use if damaged.
- Use the product only for its intended purpose as described in this guide.
- Always wear appropriate safety gear, including eye protection, when using this product.
- In case of any accidents or unsafe conditions, report them to the appropriate authorities.

Specific Safety Precautions for Use

- **Hazard Identification:**
 - Sharp edges on cutters can cause cuts or injuries.
 - Improper use may lead to damage to the firearm or personal injury.
- **Avoiding Hazards:**
 - Handle all cutters with care to avoid injury.
 - Ensure that the work area is clean and free of distractions.
 - Do not apply excessive force when using the cutters.
 - Always ensure that the firearm is unloaded before performing any work on it.
 - Follow proper procedures when handling and storing the cutters.
- **Age Specific Warnings:**
 - This product is not intended for use by individuals under the age of 18.
 - Ensure that minors are supervised by an adult when in proximity to the product.

Instructions for Installation and Usage

- **Setup:**
 1. Select the appropriate cutter for your task (facing cutter or chamfer cutter).
 2. Attach the selected cutter to the handle securely.
 3. Insert the brass bore pilot into the cutter to ensure proper alignment.
- **Using the Facing Cutter:**
 - Position the cutter at a 90° angle to the muzzle.
 - Apply gentle pressure and rotate the cutter to square the muzzle.
 - Check for evenness and repeat if necessary.
- **Using the Chamfer Cutter:**
 - Position the cutter at a 45° angle to the edge of the rifling.
 - Apply gentle pressure and rotate the cutter to break the edges for a clean bullet exit.
 - For revolver cylinders, chamfer the mouth for easier reloads.
- **PostUse:**
 - Remove the cutter from the handle and clean it after each use.
 - Store the product in the provided polypropylene box to protect it from damage.

Disposal Instructions

- Dispose of the product in accordance with local regulations.
- Do not dispose of the product in regular household waste.
- Consider recycling components where possible, especially metal parts.

Contact Information for Further Support

For any questions or concerns regarding the BRASS ONE CALIBER SET, please refer to the manufacturer's contact information provided with the product. It is important to have access to support for any safety inquiries or product guidance.

Thank you for your attention to these safety instructions. Your safety is our priority.

About Us

Brownells Austria

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