

## **BRASS ONE CALIBER SET FOR .22 RF MUZZLE (.215")**

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

### **Square Up & Chamfer Rifle and Handgun Muzzles P Brass Bore Pilot**

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one brass bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Steel One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



## Attributes

- Name: [BRASS ONE CALIBER SET FOR .22 RF MUZZLE \(.215"\)](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080946022
- Mfr. No.:
- Caliber: 22 Caliber (.223-.224)
- Degree: 45,90
- Material: Brass
- Delivery weight: 0.304kg
- UPC: 050806022553

## Item details

Made in USA

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# Safety Instruction Guide for BRASS ONE CALIBER SET

## Introduction

Thank you for choosing the BRASS ONE CALIBER SET for .22 RF muzzle (.215"). This guide provides essential safety instructions to ensure the safe and effective use of the product. Please read this document carefully before using the product to understand the safety precautions and proper handling procedures.

## General Safety Guidelines

- **Product Safety:** This product is designed for safe use. Ensure you follow all instructions to minimize risks.
- **Enhanced Recalls:** Stay informed about product recalls. If you receive a recall notice, follow the instructions provided.
- **Online Shopping Safety:** If purchased online, ensure that the seller complies with safety requirements.
- **Consumer Focus:** Extra care must be taken when using this product around vulnerable groups, such as children. Keep the product out of reach.
- **EU Contact Point:** For safety inquiries, refer to the designated EU contact point provided by the manufacturer.
- **Rapid Alerts:** Stay updated on product safety by checking the EU's Safety Gate platform regularly.

## Specific Safety Precautions for Use

- **Read Instructions:** Always read and understand the instructions before use.
- **Personal Protective Equipment:** Wear appropriate safety gear, including safety glasses and gloves, while using the product.
- **Work Environment:** Ensure your workspace is clean, welllit, and free from hazards.
- **Tool Maintenance:** Regularly check the cutters and handle for wear or damage. Replace any damaged parts immediately.
- **Proper Handling:** Handle the cutters with care to avoid cuts or injuries. Always use the handle to operate the cutters.
- **Storage:** Store the product in a safe location, away from children and pets. Use the provided polypropylene box for storage.
- **DistractionFree Use:** Avoid distractions while using the product to maintain focus and prevent accidents.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials.
- Ensure the workpiece is securely clamped or held in place.

### 2. Installing the Cutter:

- Select the appropriate cutter for your task (90° facing cutter or 45° chamfering cutter).
- Attach the cutter to the handle by aligning the cutter with the handle's fitting and securing it firmly.

### 3. Using the Cutter:

- For the 90° facing cutter:

- Position the cutter at the muzzle end of the barrel.
- Apply even pressure while rotating the cutter to square the muzzle.
- For the 45° chamfering cutter:
  - Position the cutter at the edge of the rifling or revolver cylinder mouth.
  - Rotate the cutter gently to break the edges for a clean exit.

#### **4. Using the Bore Pilot:**

- Insert the brass bore pilot into the barrel to ensure proper alignment of the cutter.
- Use the interchangeable pilot if working with different calibers.

#### **5. Finishing Up:**

- After use, detach the cutter from the handle and clean it thoroughly.
- Store the product in the polypropylene box to prevent damage.

## **Disposal Instructions**

- Dispose of any damaged or wornout parts in accordance with local regulations.
- Do not dispose of the product in household waste. Check for local recycling programs or hazardous waste disposal facilities.

## **Contact Information for Further Support**

For any questions or concerns regarding the BRASS ONE CALIBER SET, please refer to the manufacturer's contact information provided with your product packaging.

# About Us

## Brownells Austria

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