

# BARREL VISES W/ BUSHINGS - BROWNELLS BARREL VISE WITH #11 ALUMINUM BUSHING I.D. 1.250"

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## Extra Surface Area Gives Tremendous Power To Clamp Hold & Even The Tightest Barrel

To complement our "Ring-Of-Steel" Action Wrench System, we've developed the only professional-quality Barrel Vise that will positively clamp and keep even the tightest barrel from turning during removal. Machined from solid steel for durability to service the barrel installation and removal needs of any gunsmith for years and years. Our exclusive four bolt system and extra-wide design generates so much holding force, the Brownells Barrel Vise must be firmly bolted to the stoutest bench or an immovable base to realize its full - potential. Split barrel bushings come in a variety of sizes to fit many popular barrels (and some not-so-common ones) to make this universal Barrel Vise system the very first choice of professional gunsmiths. Steel Bushings provide years of service and have the necessary clamping power to break loose the tightest barrels. Aluminum Bushings also give a strong hold without risk of marring your barrel.



## Attributes

- Name: [BROWNELLS BARREL VISE WITH #11 ALUMINUM BUSHING I.D. 1.250"](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080860211
- Mfr. No.:
- Material: Aluminum
- Delivery weight: 4.944kg
- UPC: 050806014725

## Item details

Made in USA

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# Safety Instruction Guide for BARREL VISES W/ BUSHINGS

## Introduction

Thank you for choosing the Brownells Barrel Vise. This product is designed to provide professional quality support for barrel installation and removal. To ensure your safety and the effective use of this product, please read and follow these safety instructions carefully.

## General Safety Guidelines

- Always ensure that the Barrel Vise is securely bolted to a sturdy workbench or immovable base before use.
- Inspect the Barrel Vise and bushings for any signs of damage or wear before each use.
- Use appropriate personal protective equipment (PPE), such as safety goggles and gloves, to prevent injury.
- Keep the working area clean and well lit to avoid accidents.
- Do not use the Barrel Vise for any purpose other than its intended use.
- Ensure that children and unauthorized persons are kept away from the work area during use.

## Specific Safety Precautions for Use

- **Clamping Force:** The Barrel Vise generates significant holding force. Ensure that your hands and fingers are clear of the clamping area when tightening the bolts.
- **Bushings:** Use the correct size bushing for the barrel being worked on to prevent damage to both the barrel and the bushing.
- **Aluminum Bushings:** While aluminum bushings provide a strong hold, they should be used with care to avoid marring the barrel finish.
- **Steel Bushings:** Steel bushings are durable but may scratch softer barrel finishes. Handle with caution.
- **Heat:** Be aware that metal components may become hot during use. Allow them to cool before handling.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure that the workbench or base is clean and free from debris.
- Position the Barrel Vise on the work surface, ensuring it is stable.
- Using the provided ½"20 x 2" Allen head bolts, secure the Barrel Vise to the work surface. Ensure all bolts are tightened firmly.

### 2. Using the Barrel Vise:

- Select the appropriate bushing for the barrel you are working with. Refer to the specifications for bushing sizes.
- Insert the selected bushing into the Barrel Vise.
- Place the barrel into the bushing, ensuring a snug fit.
- Tighten the vise bolts evenly to secure the barrel. Do not overtighten, as this may damage the barrel or bushing.
- Proceed with the installation or removal of the barrel as needed.

### 3. PostUse:

- After use, remove the barrel and bushing from the Barrel Vise.

- Clean the Barrel Vise and bushings to remove any debris or residue.
- Store the Barrel Vise and bushings in a dry place, away from moisture.

## **Disposal Instructions**

- Dispose of any damaged or worn components, including bushings and bolts, in accordance with local regulations.
- Do not dispose of the Barrel Vise in regular household waste. Check with local authorities for proper disposal methods for metal products.

## **Contact Information for Further Support**

For any inquiries or concerns regarding the safety and use of the Brownells Barrel Vise, please refer to the EU-based contact point provided with your product documentation.

By following these safety instructions, you can ensure a safe and effective experience with your Brownells Barrel Vise. Thank you for your attention to these important safety guidelines.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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