

# BARREL VISES W/ BUSHINGS - BARREL VISE WITH #9 ALUMINUM BUSHING I.D. 1.200"

[Gunsmith Tools & Supplies](#) > [General Gunsmith Tools](#) > [Vises & Accessories](#) > [Barrel Vises](#)

## Extra Surface Area Gives Tremendous Power To Clamp Hold & Even The Tightest Barrel

To complement our "Ring-Of-Steel" Action Wrench System, we've developed the only professional-quality Barrel Vise that will positively clamp and keep even the tightest barrel from turning during removal. Machined from solid steel for durability to service the barrel installation and removal needs of any gunsmith for years and years. Our exclusive four bolt system and extra-wide design generates so much holding force, the Brownells Barrel Vise must be firmly bolted to the stoutest bench or an immovable base to realize its full - potential. Split barrel bushings come in a variety of sizes to fit many popular barrels (and some not-so-common ones) to make this universal Barrel Vise system the very first choice of professional gunsmiths. Steel Bushings provide years of service and have the necessary clamping power to break loose the tightest barrels. Aluminum Bushings also give a strong hold without risk of marring your barrel.



## Attributes

- Name: [BARREL VISE WITH #9 ALUMINUM BUSHING I.D. 1.200"](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080860209
- Mfr. No.:
- Material: Aluminum
- Delivery weight: 4.967kg
- UPC: 050806014701

## Item details

Made in USA

# Table of Contents

- [Startpage](#)
- [Barrel Vises with Bushings Safety Instruction Guide](#)
- [About Us](#)

# Barrel Vises with Bushings Safety Instruction Guide

## Introduction

Thank you for choosing the Barrel Vises with Bushings. This product is designed to provide safe and efficient clamping for barrel installation and removal, making it an essential tool for gunsmiths. To ensure your safety and the longevity of the product, please read and follow the safety guidelines and instructions outlined in this guide.

## General Safety Guidelines

- Always inspect the product before use for any signs of damage or wear.
- Ensure that the vise is securely bolted to a stable workbench or immovable base.
- Use the appropriate bushing size for the barrel you are working with to avoid slippage or damage.
- Keep the work area clean and free from clutter to prevent accidents.
- Use personal protective equipment (PPE) such as safety glasses and gloves when operating the vise.
- Do not exceed the recommended clamping force to prevent damage to the barrel or the vise.
- Be aware of your surroundings and ensure that no one is in close proximity while using the vise.

## Specific Safety Precautions for Use

- **Hazard Identification:** Risk of injury from the vise clamping mechanism if fingers or other body parts are in the way. Risk of damage to barrels if the wrong bushing size is used. Risk of product failure if not properly secured to a stable surface.
- **Avoiding Hazards:** Always keep hands and body parts away from the clamping area during operation. Doublecheck that the vise is firmly attached to the work surface before use. Select the correct bushing size to fit the barrel snugly. Do not attempt to use the vise for barrels that exceed the specified dimensions or materials.
- **AgeSpecific Warnings:** This product is intended for use by individuals aged 18 and older. Keep out of reach of children.

## Instructions for Installation and Usage

### 1. Installation:

- Select a sturdy workbench or immovable base for mounting the Barrel Vise.
- Use the provided 1/2"20 x 2" Allen head bolts to securely attach the bottom block of the vise to the surface.
- Ensure the bottom block is drilled and countersunk for the mounting bolts to provide stability.
- Check that the top block is aligned properly with the bottom block.

### 2. Using the Barrel Vise:

- Choose the appropriate bushing size based on the barrel you are working with.
- Insert the bushing into the top block of the vise.
- Place the barrel into the bushing, ensuring it is seated securely.
- Tighten the bolts on the top block gradually and evenly to apply clamping pressure to the barrel.
- Monitor the clamping process to ensure that the barrel does not slip or become damaged.
- When finished, carefully loosen the bolts and remove the barrel.

## **Disposal Instructions**

- Dispose of the Barrel Vises and any associated materials in accordance with local regulations.
- Do not dispose of the product in regular household waste. Check with local waste management for proper disposal methods.

## **Contact Information for Further Support**

For any safety inquiries or product support, please refer to the EUbased contact point provided with your product packaging or visit the manufacturer's website for more information.

## **Conclusion**

By following these safety instructions, you can ensure a safe and effective experience while using the Barrel Vises with Bushings. Always prioritize safety and adhere to the guidelines to prevent accidents and ensure the longevity of your tools. Thank you for your attention to these important safety measures.

# About Us

## Brownells Austria

**Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

[www.brownells.at](http://www.brownells.at)