

# BARREL VISES W/ BUSHINGS - BARREL VISE WITH #6 ALUMINUM BUSHING I.D. REM 30-06

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## Extra Surface Area Gives Tremendous Power To Clamp Hold & Even The Tightest Barrel

To complement our "Ring-Of-Steel" Action Wrench System, we've developed the only professional-quality Barrel Vise that will positively clamp and keep even the tightest barrel from turning during removal. Machined from solid steel for durability to service the barrel installation and removal needs of any gunsmith for years and years. Our exclusive four bolt system and extra-wide design generates so much holding force, the Brownells Barrel Vise must be firmly bolted to the stoutest bench or an immovable base to realize its full - potential. Split barrel bushings come in a variety of sizes to fit many popular barrels (and some not-so-common ones) to make this universal Barrel Vise system the very first choice of professional gunsmiths. Steel Bushings provide years of service and have the necessary clamping power to break loose the tightest barrels. Aluminum Bushings also give a strong hold without risk of marring your barrel.



## Attributes

- Name: [BARREL VISE WITH #6 ALUMINUM BUSHING I.D. REM 30-06](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080860206
- Mfr. No.:
- Material: Aluminum
- Delivery weight: 4.967kg
- UPC: 050806014671

## Item details

Made in USA

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# Safety Instruction Guide for BARREL VISES W/ BUSHINGS

## Introduction

Thank you for choosing the BARREL VISES W/ BUSHINGS. This guide provides essential safety instructions and guidelines to ensure the safe and effective use of this product. It is important to read and understand these instructions before using the Barrel Vise to minimize risks and enhance your safety.

## General Safety Guidelines

- Always ensure that the Barrel Vise is securely bolted to a stable and immovable surface before use.
- Inspect the Barrel Vise and bushings for any signs of damage or wear before each use.
- Use the correct size bushing for the barrel you are working with to prevent slippage and damage.
- Keep the work area clean and free from unnecessary clutter to avoid accidents.
- Ensure that all tools used in conjunction with the Barrel Vise are in good working condition.
- Wear appropriate personal protective equipment (PPE), including safety goggles and gloves, when using the Barrel Vise.
- Keep the Barrel Vise and bushings out of reach of children and pets to prevent accidents.

## Specific Safety Precautions for Use

- Do not exceed the recommended torque specifications when tightening the vise. Overtightening can lead to equipment failure or personal injury.
- Avoid using the Barrel Vise on barrels that are excessively rusted or damaged, as this may compromise the integrity of the vise and pose safety risks.
- Do not use the Barrel Vise for purposes other than its intended use, as outlined in this guide.
- If you experience any difficulty during the installation or removal of a barrel, stop and consult a professional gunsmith.
- Always ensure that the barrel is properly aligned within the vise to prevent it from slipping during use.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure that your work surface is clean, stable, and free from clutter.
- Gather all necessary tools, including the Barrel Vise, bushings, and Allen head bolts.

### 2. Securing the Barrel Vise:

- Position the Barrel Vise on your workbench.
- Use the provided 1/2"20 x 2" Allen head bolts to secure the bottom block of the vise to the work surface. Ensure that the bolts are tightened firmly.

### 3. Selecting the Correct Bushing:

- Choose the appropriate bushing based on the barrel size you are working with. Refer to the product specifications for guidance on bushing sizes.
- Insert the selected bushing into the top block of the Barrel Vise.

### 4. Placing the Barrel:

- Carefully position the barrel into the bushing. Ensure that it is seated securely and aligned

properly.

#### **5. Clamping the Barrel:**

- Tighten the top block of the Barrel Vise using the Allen head bolts. Apply enough pressure to hold the barrel securely without overtightening.

#### **6. Removing or Installing the Barrel:**

- Follow standard gunsmithing practices for removing or installing the barrel. If you encounter resistance, do not force the barrel; instead, reassess the situation.

#### **7. PostUse:**

- Once you have completed your work, carefully release the tension on the vise and remove the barrel and bushing.
- Clean the Barrel Vise and bushings after use to maintain their condition.

## **Disposal Instructions**

- Dispose of any damaged or unusable parts of the Barrel Vise in accordance with local waste disposal regulations.
- If the product is no longer needed, consider recycling it where possible to minimize environmental impact.

## **Contact Information for Further Support**

For any inquiries regarding safety, usage, or maintenance of the BARREL VISES W/ BUSHINGS, please refer to the manufacturer's contact information provided with your product packaging.

By following these safety instructions, you can ensure a safe and effective experience with your BARREL VISES W/ BUSHINGS. Always prioritize safety and do not hesitate to seek professional assistance if needed. Thank you for your attention to these important guidelines.

# About Us

## Brownells Austria

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