

# **BARREL VISES W/ BUSHINGS - BARREL VISE WITH #4 ALUMINUM BUSHING I.D. 1.170"**

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## **Extra Surface Area Gives Tremendous Power To Clamp Hold & Even The Tightest Barrel**

To complement our "Ring-Of-Steel" Action Wrench System, we've developed the only professional-quality Barrel Vise that will positively clamp and keep even the tightest barrel from turning during removal. Machined from solid steel for durability to service the barrel installation and removal needs of any gunsmith for years and years. Our exclusive four bolt system and extra-wide design generates so much holding force, the Brownells Barrel Vise must be firmly bolted to the stoutest bench or an immovable base to realize its full potential. Split barrel bushings come in a variety of sizes to fit many popular barrels (and some not-so-common ones) to make this universal Barrel Vise system the very first choice of professional gunsmiths. Steel Bushings provide years of service and have the necessary clamping power to break loose the tightest barrels. Aluminum Bushings also give a strong hold without risk of marring your barrel.



## **Attributes**

- Name: [BARREL VISE WITH #4 ALUMINUM BUSHING I.D. 1.170"](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080860204
- Mfr. No.:
- Material: Aluminum
- Delivery weight: 4.99kg
- UPC: 050806014657

## **Item details**

Made in USA

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# Safety Instruction Guide for BARREL VISES W/ BUSHINGS

## Introduction

Thank you for choosing the BARREL VISES W/ BUSHINGS. This highquality barrel vise is designed for professional gunsmithing, ensuring the safe and effective installation and removal of barrels. Please read this safety instruction guide carefully to ensure safe use and compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Always ensure the work area is clean and free from distractions before using the barrel vise.
- Use the barrel vise only for its intended purpose as specified in the product documentation.
- Keep the product out of reach of children and vulnerable individuals.
- Inspect the barrel vise and bushings for any signs of damage before each use.
- Ensure that all bolts and fixtures are securely tightened before starting any work.
- If you notice any unusual noises or behavior during use, stop immediately and inspect the product.

## Specific Safety Precautions for Use

### • Hazard Identification:

- Risk of injury from pinching or crushing if hands are placed near the vise during operation.
- Risk of damage to the barrel if improper bushings are used.
- Risk of falling objects if the vise is not securely mounted.

### • Avoiding Hazards:

- Always keep hands and body parts away from the clamping area when operating the vise.
- Use the correct size bushing for your barrel to prevent slipping and damage.
- Ensure that the barrel vise is securely bolted to a sturdy workbench or immovable base.
- Wear appropriate personal protective equipment (PPE) such as safety glasses and gloves.

## Instructions for Installation and Usage

### Installation

1. **Select a Suitable Workbench:** Ensure the workbench is sturdy and capable of supporting the vise and the barrel being worked on.
2. **Mounting the Vise:**
  - Position the barrel vise on the workbench.
  - Use the provided  $\frac{1}{2}"$ 20 x 2" Allen head bolts to securely fasten the bottom block of the vise to the workbench.
  - Ensure the bottom block is drilled and countersunk for proper mounting.
3. **Check Stability:** After installation, check that the vise is stable and does not wobble.

### Usage

1. **Selecting the Bushing:** Choose the appropriate bushing size for your barrel. Refer to the specifications for the correct I.D. size.
2. **Inserting the Barrel:** Place the barrel into the bushing and ensure it is seated properly.
3. **Clamping the Barrel:**

- Tighten the bolts gradually and evenly to secure the barrel without applying excessive force.
- Check the alignment and ensure the barrel is held firmly in place.

4. **Performing Work:** Proceed with the intended work, ensuring to monitor the vise and barrel for any signs of movement or instability.
5. **PostUse:** After completing the work, carefully release the clamps and remove the barrel. Store the vise and bushings in a safe place.

## Disposal Instructions

- Dispose of the barrel vise and its components in accordance with local regulations.
- If the product is no longer usable, consider recycling steel and aluminum components where facilities are available.

## Contact Information for Further Support

For any safety inquiries or further assistance regarding the BARREL VISES W/ BUSHINGS, please refer to the manufacturer's contact details provided with your product documentation.

Thank you for prioritizing safety while using the BARREL VISES W/ BUSHINGS. Your careful attention to these guidelines will help ensure a safe and effective gunsmithing experience.

# About Us

## Brownells Austria

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