

BARREL VISES W/ BUSHINGS - BARREL VISE WITH #8 STEEL BUSHING I.D. 1.175"

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Extra Surface Area Gives Tremendous Power To Clamp Hold & Even The Tightest Barrel

To complement our "Ring-Of-Steel" Action Wrench System, we've developed the only professional-quality Barrel Vise that will positively clamp and keep even the tightest barrel from turning during removal. Machined from solid steel for durability to service the barrel installation and removal needs of any gunsmith for years and years. Our exclusive four bolt system and extra-wide design generates so much holding force, the Brownells Barrel Vise must be firmly bolted to the stoutest bench or an immovable base to realize its full potential. Split barrel bushings come in a variety of sizes to fit many popular barrels (and some not-so-common ones) to make this universal Barrel Vise system the very first choice of professional gunsmiths. Steel Bushings provide years of service and have the necessary clamping power to break loose the tightest barrels. Aluminum Bushings also give a strong hold without risk of marring your barrel.



Attributes

- Name: [BARREL VISE WITH #8 STEEL BUSHING I.D. 1.175"](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080860008
- Mfr. No.:
- Material: Steel
- Delivery weight: 5.262kg
- UPC: 050806014558

Item details

Made in USA

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Safety Instruction Guide for BARREL VISES W/ BUSHINGS

Introduction

Thank you for choosing the BARREL VISES W/ BUSHINGS. This guide provides important safety information and instructions to ensure the safe and effective use of this product. Please read this guide carefully before using the Barrel Vise.

General Safety Guidelines

- Ensure that the Barrel Vise is used only for its intended purpose, which is to clamp and hold barrels securely during installation and removal.
- Always inspect the Barrel Vise and bushings for any signs of wear or damage before each use. Do not use if damaged.
- Keep the work area clean and welllit to avoid accidents.
- Always wear appropriate personal protective equipment (PPE), including safety goggles and gloves, when using the Barrel Vise.
- Ensure that the Barrel Vise is securely bolted to a sturdy workbench or immovable surface before use to prevent movement during operation.
- Do not exceed the recommended clamping force as this may damage the barrel or the Vise.
- Keep the Barrel Vise out of reach of children and unauthorized users.
- Report any unsafe conditions, product defects, or accidents to the appropriate authorities.

Specific Safety Precautions for Use

- When using the Barrel Vise, ensure that the barrel is properly aligned and seated within the bushings before applying clamping force.
- Use the correct size bushing for the barrel diameter to avoid slippage or damage.
- Do not attempt to remove or install barrels without proper training or knowledge of firearms.
- Avoid placing hands or fingers near the clamping area when applying force to the Vise.
- If using aluminum bushings, ensure they are free from debris to prevent marring of the barrel surface.
- If you experience any unusual resistance while clamping, stop immediately and check for any obstructions or misalignment.

Instructions for Installation and Usage

1. Preparation:

- Ensure the workbench is stable and clean.
- Gather all necessary tools including the Barrel Vise, bushings, Allen head bolts, and a hex wrench.

2. Installation:

- Position the Barrel Vise on the workbench.
- Use the provided $\frac{1}{2}$ "20 x 2" Allen head bolts to secure the bottom block of the Vise to the work surface.
- Ensure that the bottom block is drilled and countersunk for $\frac{1}{2}$ " diameter mounting bolts for a secure fit.

3. Selecting and Installing Bushings:

- Choose the appropriate bushing size based on the barrel diameter.

- Insert the bushing into the top block of the Vise.
- Ensure the bushing is seated properly and securely.

4. Clamping the Barrel:

- Place the barrel into the bushing and align it properly.
- Gradually tighten the top block using the hex wrench until the barrel is securely clamped. Do not overtighten.

5. Removing the Barrel:

- To remove the barrel, reverse the clamping process by loosening the top block gradually.
- Carefully remove the barrel from the bushing.

Disposal Instructions

- Dispose of the Barrel Vise and any associated components in accordance with local regulations.
- If the product is no longer usable, consider recycling materials where possible.
- Do not dispose of the product in household waste.

Contact Information for Further Support

For further assistance, refer to the manufacturer's website or contact the customer support team. Ensure you have the product details ready for efficient service.

By following these safety instructions, you can ensure the safe and effective use of the BARREL VISES W/ BUSHINGS. Thank you for your attention to safety and compliance with these guidelines.

About Us

Brownells Austria

Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

www.brownells.at