

# **BARREL VISES W/ BUSHINGS - BARREL VISE WITH #5 STEEL BUSHING**

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## **Extra Surface Area Gives Tremendous Power To Clamp Hold & Even The Tightest Barrel**

To complement our “Ring-Of-Steel” Action Wrench System, we’ve developed the only professional-quality Barrel Vise that will positively clamp and keep even the tightest barrel from turning during removal. Machined from solid steel for durability to service the barrel installation and removal needs of any gunsmith for years and years. Our exclusive four bolt system and extra-wide design generates so much holding force, the Brownells Barrel Vise must be firmly bolted to the stoutest bench or an immovable base to realize its full potential. Split barrel bushings come in a variety of sizes to fit many popular barrels (and some not-so-common ones) to make this universal Barrel Vise system the very first choice of professional gunsmiths. Steel Bushings provide years of service and have the necessary clamping power to break loose the tightest barrels. Aluminum Bushings also give a strong hold without risk of marring your barrel.



## **Attributes**

- Name: [BARREL VISE WITH #5 STEEL BUSHING](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080860005
- Mfr. No.:
- Material: Steel
- Delivery weight: 5.33kg
- UPC: 050806014527

## **Item details**

Made in USA

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# Safety Instruction Guide for BARREL VISES W/ BUSHINGS

## Introduction

Thank you for choosing the BARREL VISES W/ BUSHINGS. This product is designed to provide a secure and reliable method for clamping barrels during installation and removal. To ensure your safety and the effective use of this product, please read and follow the safety instructions outlined in this guide.

## General Safety Guidelines

- Always prioritize safety when using tools and equipment.
- Ensure that the work area is clean, welllit, and free of distractions.
- Use personal protective equipment (PPE) such as safety glasses and gloves.
- Keep the product out of reach of children and vulnerable individuals.
- Regularly inspect the product for any signs of wear or damage before use.
- Report any unsafe conditions or incidents to the appropriate authorities.

## Specific Safety Precautions for Use

- **Avoid OverTightening:** Do not overtighten the bolts as this may damage the barrel or the vise.
- **Proper Mounting:** Ensure that the Barrel Vise is firmly bolted to a sturdy workbench to prevent movement during use.
- **Correct Bushing Size:** Always use the correct size bushing for the barrel you are working with to avoid slippage or damage.
- **Inspect Bushings:** Check bushings for wear or damage before each use. Do not use damaged bushings.
- **Secure Workpiece:** Ensure that the barrel is securely clamped before performing any work.
- **Follow Manufacturer Instructions:** Always adhere to the manufacturer's instructions for use and maintenance.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools, including the Barrel Vise, bushings, Allen head bolts, and a hex wrench.
- Ensure your work area is clear and organized.

### 2. Mounting the Barrel Vise:

- Position the Barrel Vise on a sturdy workbench.
- Use the included  $\frac{1}{2}"$ 20 x 2" Allen head bolts to securely fasten the bottom block of the vise to the workbench.
- Ensure that the bottom block is drilled and countersunk for  $\frac{1}{2}"$  diameter mounting bolts.

### 3. Selecting the Correct Bushing:

- Choose the appropriate bushing size based on the barrel you are working with.
- Refer to the specifications for bushing sizes to find a match for your barrel's shank diameter.

### 4. Clamping the Barrel:

- Insert the chosen bushing into the top block of the Barrel Vise.
- Position the barrel within the bushing, ensuring it is centered.

- Tighten the top block to securely clamp the barrel in place.

#### **5. Performing Work:**

- Once the barrel is securely clamped, you can proceed with installation or removal tasks.
- Always monitor the barrel for any movement during the process.

#### **6. After Use:**

- Carefully release the clamp and remove the barrel from the vise.
- Clean the Barrel Vise and bushings after each use to maintain their condition.

## **Disposal Instructions**

- Dispose of the product in accordance with local regulations.
- Ensure that all components, including steel and aluminum bushings, are recycled or disposed of properly.
- Do not dispose of the product in household waste.

## **Contact Information for Further Support**

For any inquiries regarding safety or product support, please refer to the manufacturer's contact information provided with your purchase.

Thank you for using the BARREL VISES W/ BUSHINGS. Your safety is our priority. Please follow these guidelines to ensure a safe and effective working experience.

# About Us

## Brownells Austria

**Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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