

BOB MARVEL 1911 AUTO SEAR & HAMMER JIG

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Unique Design Holds Both Sear & Hammer

Three-piece, dual purpose jig gives perfectly stoned surfaces with exact 90° cuts every time. Guides stone over all styles of 1911 hammers and sears for a clean-breaking, match-quality let-off. Combination jig/vise holds hammers at the correct height. Plus, locks sear in proper relationship to hammer to make sharp primary/secondary cuts on hammer engaging surfaces. Use 6" x ½" x ½" stone.



Attributes

- Name: [BOB MARVEL 1911 AUTO SEAR & HAMMER JIG](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080823000
- Mfr. No.: 15506
- Make: 1911
- Model: Officers, Commander, Government
- Delivery weight: 0.34kg
- Shipping height: 61mm
- Shipping width: 112mm
- Shipping length: 170mm
- UPC: 050806102705

Item details

Made in USA

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BOB MARVEL 1911 AUTO SEAR & HAMMER JIG Safety Instruction Guide

Introduction

Thank you for choosing the BOB MARVEL 1911 AUTO SEAR & HAMMER JIG. This product is designed to assist you in achieving precision stoning of 1911 hammers and sears. To ensure your safety and the effective use of this product, please read and follow the safety instructions outlined in this guide.

General Safety Guidelines

- Ensure that the product is used only for its intended purpose as specified in the product description.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the jig.
- Keep the workspace clean and organized to prevent accidents.
- Store the jig in a safe and dry place when not in use.
- Regularly inspect the jig for any signs of wear or damage before using it.
- Follow all local regulations and guidelines regarding the use and handling of tools and equipment.

Specific Safety Precautions for Use

- **Hazard Identification:**

- The jig involves the use of stones and sharp edges, which can cause cuts or injuries.
- Improper use may lead to damage to the jig or the firearm components.

- **Avoiding Hazards:**

- Always ensure that the jig is securely clamped before starting any work.
- Do not place fingers near the cutting or grinding area while the jig is in operation.
- Use only the recommended 6" x 1/2" x 1/2" stone to avoid compatibility issues.
- Do not attempt to modify the jig or use it for purposes other than those specified.

- **Age Restrictions:**

- This product is intended for use by individuals who are 18 years or older. Keep out of reach of children.

Instructions for Installation and Usage

1. Setup:

- Place the jig on a stable work surface.
- Ensure that the combination jig/vise is securely fastened to prevent movement during use.

2. Using the Jig:

- Position the hammer or sear in the jig, ensuring it is aligned correctly.
- Lock the sear in the proper relationship to the hammer to facilitate sharp primary/secondary cuts.
- Guide the stone over the hammer and sear, maintaining a steady and controlled motion.

3. PostUse Care:

- After use, clean the jig and remove any debris or residue.
- Store the jig in a safe place away from moisture and extreme temperatures.

Disposal Instructions

- Dispose of any damaged or worn components of the jig in accordance with local regulations.
- If the jig is no longer usable, consider recycling materials where possible.

Contact Information for Further Support

For any safety inquiries, product support, or concerns, please contact the manufacturer or authorized distributor. Ensure you have the product details available for reference.

By following these safety instructions, you can ensure a safe and effective experience while using the BOB MARVEL 1911 AUTO SEAR & HAMMER JIG. Thank you for your attention to these guidelines, and enjoy your precision work!

About Us

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