

# 1911 AUTO EJECTION PORT GRINDING STONES - EJECTION PORT GRINDING STONE KIT

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## Long Wearing "Cobalt" Stones For Shaping Hardened Slides

We kept looking until we finally found these premium quality, smooth cutting stones to give you the ultimate combination of hardness, cutting speed and finish for shaping the ejection port roll-over notch on those tough, 1911 Auto slides. Start with the B51 stone for either the short or long style notch, then finish up with the B42 to bring the long style notch to full depth. Cobalt impregnated aluminum oxide stones cut fast but will not gouge or tear the metal. You get a smooth, ready-to-finish surface that can be polished or bead-blasted. Stones can be reground and reshaped so they last through job after job. Hardened steel shanks are nickel-plated for long life and stay concentric even after repeated use.



## Attributes

- Name: [EJECTION PORT GRINDING STONE KIT](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080810000
- Mfr. No.:
- Make: 1911
- Model: Commander, Officers, Government
- Delivery weight: 0.023kg
- Shipping height: 5mm
- Shipping width: 91mm
- Shipping length: 150mm
- UPC: 050806106482

## Item details

Made in USA

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# Safety Instruction Guide for 1911 AUTO EJECTION PORT GRINDING STONES EJECTION PORT GRINDING STONE KIT

## Introduction

Thank you for choosing the 1911 AUTO EJECTION PORT GRINDING STONES EJECTION PORT GRINDING STONE KIT. This guide aims to provide you with essential safety instructions to ensure the safe and effective use of the product. Please read this document carefully before using the grinding stones.

## General Safety Guidelines

- Always use the product in accordance with the manufacturer's instructions.
- Ensure that the workspace is clean, welllit, and free of any obstructions.
- Wear appropriate personal protective equipment (PPE), including safety glasses and gloves, to protect against debris and dust.
- Keep the product out of reach of children and vulnerable individuals.
- Do not use the product for any purpose other than its intended use.
- Regularly inspect the grinding stones for wear and damage before each use.
- Report any unsafe conditions or incidents to the appropriate authorities.

## Specific Safety Precautions for Use

- Ensure that the stones are securely attached to the tool before use.
- Avoid applying excessive pressure while grinding to prevent damage to the stones and the workpiece.
- Always operate the tool at the recommended speed settings to maintain safety and efficiency.
- Do not exceed the recommended usage time to avoid overheating the stones.
- Be cautious of sharp edges and debris created during the grinding process.
- If you experience any discomfort or unusual vibrations while using the product, stop immediately and inspect for issues.

## Instructions for Installation and Usage

### 1. Installation:

- Select the appropriate grinding stone (B51 for short or long style notch, B42 for finishing).
- Insert the stone into the tool's chuck and tighten securely.
- Ensure the shank is properly aligned and concentric within the tool.

### 2. Usage:

- Begin with the B51 stone to shape the ejection port rollover notch.
- Use light, even pressure to avoid gouging or tearing the metal.
- Once the desired shape is achieved, switch to the B42 stone to bring the long style notch to full depth.
- Maintain a steady hand and consistent speed for a smooth finish.

### 3. PostUsage:

- Clean the grinding stones after each use to remove metal shavings and debris.
- Inspect the stones for any signs of wear or damage before storing.
- Store the stones in a dry, cool place away from direct sunlight and moisture.

## **Disposal Instructions**

- Dispose of used grinding stones in accordance with local regulations.
- Do not dispose of the stones in regular household waste.
- Consider recycling options for metal components if available in your area.

## **Contact Information for Further Support**

For any inquiries regarding safety, usage, or support, please refer to the manufacturer's contact information provided with the product packaging.

## **Conclusion**

By following these safety instructions, you can ensure a safe and effective experience with the 1911 AUTO EJECTION PORT GRINDING STONES EJECTION PORT GRINDING STONE KIT. Always prioritize safety and adhere to the guidelines outlined in this document. Thank you for your attention to these important safety measures.

# About Us

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