

# STEEL TAPS - STEEL BOTTOM TAP 10-32 THREAD

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## High Quality To Help You Do The Best Work

STEEL TAPS The Reiff & Nestor Company Steel Taps are precision-engineered tools designed for gunsmiths and firearm enthusiasts to create or repair internal threads in firearm components. Crafted from steel, these taps offer superior durability and maintain their hardness even under high temperatures, making them ideal for continuous use. These taps are available in various thread sizes and styles, including bottom, plug and taper taps which are essential for threading close to the bottom of blind holes. The steel construction ensures longevity and precise threading, accommodating a wide range of gunsmithing applications. Specifications: Material: Steel Tap Styles: Bottom Tap Plug Taper Thread Sizes Available: 8-40 10-32 3/16-32 3-56 6-40 7/32-40 1/4-28 1/4-30 1/4-22 Customer Insights: Users of the Reiff & Nestor Company Steel Taps appreciate their precision and durability. The high-speed steel construction allows for efficient threading without compromising the tool's integrity, making these taps a reliable choice for both professional gunsmiths and hobbyists. Incorporating the Reiff & Nestor Company Steel Taps into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



## Attributes

- Name: [STEEL BOTTOM TAP 10-32 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 080604132
- Mfr. No.: 54358
- Material: Steel
- Style: Bottom
- Threads: 10-32
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm

## Item details

Made in USA

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# Safety Instruction Guide for STEEL TAPS STEEL BOTTOM TAP 1032 THREAD

## Introduction

Thank you for choosing the STEEL TAPS STEEL BOTTOM TAP 1032 THREAD from the Reiff & Nestor Company. This guide provides essential safety instructions to ensure the safe and effective use of this product. By following these guidelines, you can minimize risks and enhance your overall experience.

## General Safety Guidelines

- Ensure that you read and understand all safety instructions before using the product.
- Use the taps only for their intended purpose—creating or repairing internal threads in firearm components.
- Keep the taps out of reach of children and vulnerable individuals.
- Always inspect the taps for damage before use. Do not use damaged taps.
- Wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, during use.
- Store taps in a dry, secure location to prevent damage and ensure safety.

## Specific Safety Precautions for Use

- Avoid using excessive force when threading to prevent breakage or damage to the taps.
- Use cutting oil or lubricant to reduce friction and improve threading performance.
- Ensure the workpiece is securely clamped to prevent movement during tapping.
- If you experience unusual resistance while tapping, stop immediately and inspect both the tap and the workpiece.
- Do not attempt to modify or alter the taps in any way.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials, including the tap, cutting oil, and a suitable drill.
- Ensure the work area is clean and welllit.

### 2. Drilling the Hole:

- Select the appropriate drill bit size for the tap you are using (refer to the tap size specifications).
- Drill a hole in the workpiece to the required depth.

### 3. Tapping:

- Apply cutting oil to the tap and the hole to ensure smooth operation.
- Insert the tap into the hole and begin turning it clockwise.
- Apply gentle, even pressure while turning the tap to create the threads.
- If resistance is felt, back the tap out slightly to clear any debris before continuing.

### 4. Finishing:

- Once the desired depth is reached, carefully remove the tap by turning it counterclockwise.
- Clean the newly threaded hole and the tap to remove any debris or cutting oil.

## **Disposal Instructions**

- Dispose of any damaged or worn taps in accordance with local regulations.
- Do not dispose of taps in regular household waste. Check with local waste management services for proper disposal methods.

## **Contact Information for Further Support**

For any safety inquiries or assistance, please refer to the EUbased contact point provided with your product packaging or visit the manufacturer's website.

## **Conclusion**

By adhering to these safety guidelines and instructions, you can ensure the safe and effective use of the STEEL TAPS STEEL BOTTOM TAP 1032 THREAD. Always prioritize safety and proper handling to maintain the integrity of both the taps and your firearm components. Thank you for your attention to these important safety measures.

# About Us

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