

REVOLVER BARREL/FRAME TAPS FOR SMITH & WESSON® K FRAME - L FRAME TAP

[Gunsmith Tools & Supplies](#) > [General Gunsmith Tools](#) > [Taps & Dies](#) > [Taps](#)

Clean Up Threads On Popular Revolvers During Rebarreling & After Lathe Threading

REVOLVER BARREL/FRAME TAPS FOR SMITH & WESSON® K FRAME The Brownells Revolver Barrel/Frame Taps are precision-engineered tools designed for gunsmiths to accurately thread or restore threads in revolver barrels and frames, ensuring a secure and proper fit. Crafted from high-speed steel, these taps offer durability and maintain sharp threading capabilities over extended use. Key Features: Material: High-speed steel Thread Specification: .540"-36 Tap Style: Bottom tap Compatibility: Specifically designed for Smith & Wesson® K Frame revolvers These taps are essential for rebarreling projects, whether installing factory replacements or custom barrels, as they ensure precise threading, maintaining the revolver's performance and safety standards. Incorporating the Brownells Revolver Barrel/Frame Taps into your gunsmithing toolkit provides the accuracy and reliability needed for professional-grade revolver maintenance and customization.



Attributes

- Name: [L FRAME TAP](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080598562
- Mfr. No.:
- Make: Smith & Wesson
- Material: High Speed Steel
- Model: L Frame
- Style: Bottom
- Delivery weight: 0.068kg
- Shipping height: 10mm
- Shipping width: 74mm
- Shipping length: 130mm

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for REVOLVER BARREL/FRAME TAPS](#)
- [About Us](#)

Safety Instruction Guide for REVOLVER BARREL/FRAME TAPS

Introduction

Thank you for choosing the Brownells Revolver Barrel/Frame Taps for Smith & Wesson® K Frame and L Frame revolvers. This guide provides essential safety information and instructions to ensure proper use and maintenance of the product. Please read this guide carefully before using the taps to ensure safe and effective operation.

General Safety Guidelines

- Ensure that the taps are used in accordance with the manufacturer's instructions.
- Always wear appropriate personal protective equipment (PPE), including safety goggles and gloves, when handling and using the taps.
- Keep the taps and all tools used in gunsmithing out of reach of children and unauthorized individuals.
- Inspect the taps before each use for any signs of damage or wear. Do not use if damaged.
- Ensure that the workspace is clean, organized, and free from any hazards that could cause accidents.
- Follow all local laws and regulations regarding the use of gunsmithing tools.

Specific Safety Precautions for Use

- Always use the taps in a wellventilated area to avoid inhaling metal shavings or dust.
- When threading or restoring threads, apply consistent and moderate pressure to avoid damaging the taps or the revolver.
- Avoid using excessive force; if resistance is encountered, stop and assess the situation before proceeding.
- Use cutting oil or lubricant to reduce friction and heat when using the taps, ensuring smoother operation and longer tool life.
- Do not attempt to modify or alter the taps in any way, as this may compromise their safety and effectiveness.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials, including the Brownells Revolver Barrel/Frame Taps, cutting oil, and a torque wrench.
- Ensure that the revolver is unloaded and secured in a stable position.

2. Selecting the Correct Tap:

- Choose the appropriate tap size based on the revolver model and threading specifications. For Smith & Wesson® K Frame, use the .540"36 bottom tap.

3. Tapping Process:

- Apply cutting oil to the tap and the area where threading is to occur.
- Insert the tap into the revolver's barrel/frame and begin turning it clockwise.
- Maintain a steady and even pressure while turning the tap, ensuring that it engages the threads properly.
- If resistance is felt, back the tap out slightly to clear any debris, then continue threading.
- Once the desired depth is reached, carefully remove the tap by turning it counterclockwise.

4. PostUsage Care:

- Clean the taps after each use to remove any metal shavings or residue.
- Store the taps in a protective case or designated storage area to prevent damage.

Disposal Instructions

- Dispose of any metal shavings or cuttings in accordance with local regulations for hazardous waste.
- Do not dispose of the taps in regular household waste. Check with local authorities for proper disposal methods for metal tools and equipment.

Contact Information for Further Support

For any questions regarding the use, maintenance, or safety of the Brownells Revolver Barrel/Frame Taps, please refer to the manufacturer's contact information provided with your product.

Conclusion

By following these safety instructions, you can ensure a safe and effective experience when using the Brownells Revolver Barrel/Frame Taps. Always prioritize safety and adhere to the guidelines presented in this document. Thank you for your attention to safety, and happy gunsmithing!

About Us

Brownells Austria

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