

# REVOLVER BARREL/FRAME DIES - BROWNELLS REVOLVER BBL/FRAME DIE 1" DIA. 5/40"-35 TPI FOR S&W K FRAME

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## Clean Up Threads On Popular Revolvers During Rebarreling & After Lathe Threading

REVOLVER BARREL/FRAME DIES The Brownells Revolver Barrel/Frame Dies are precision tools designed for gunsmiths to accurately thread revolver barrels and frames, ensuring a secure and proper fit. Crafted from high-speed steel, these dies offer durability and maintain sharp threading capabilities over extended use. Key Features Material: High-speed steel Compatibility: Specifically designed for Smith & Wesson® K Frame revolvers Application: Essential for rebarreling projects, whether installing factory replacements or custom barrels Threads: 5/40"-36 TPI Outside Diameter: 1" These dies are indispensable when rebarreling, as they ensure precise threading, maintaining the revolver's performance and safety standards. Incorporating the Brownells Revolver Barrel/Frame Dies into your gunsmithing toolkit provides the accuracy and reliability needed for professional-grade revolver maintenance and customization.



## Attributes

- Name: [BROWNELLS REVOLVER BBL/FRAME DIE 1" DIA. 5/40"-35 TPI FOR S&W K FRAME](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080598541
- Mfr. No.: 43070A
- Material: High Speed Steel
- Model: K Frame
- Threads: 5/40-35
- Weapon type: Smith & Wesson
- Delivery weight: 0.018kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 050806018860

## Item details

Made in USA

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# Safety Instruction Guide for Brownells Revolver Barrel/Frame Dies

## Introduction

Thank you for choosing the Brownells Revolver Barrel/Frame Dies. These precision tools are designed for gunsmiths and hobbyists to ensure accurate threading of revolver barrels and frames. This guide provides important safety instructions and guidelines to help you use the product safely and effectively, in compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Ensure that the product is used for its intended purpose only.
- Always wear appropriate personal protective equipment (PPE), such as safety goggles and gloves, when using the dies.
- Keep the workspace clean and organized to prevent accidents.
- Store the dies in a secure location, out of reach of children and vulnerable individuals.
- Regularly inspect the dies for any signs of wear or damage before use.
- Follow all local regulations regarding the use and disposal of metalworking tools.

## Specific Safety Precautions for Use

- Use the dies only with compatible Smith & Wesson® K Frame revolvers to avoid improper fitting.
- Ensure that the revolver is unloaded and free of ammunition before beginning any work.
- Do not exceed the recommended threading specifications (5/40"36 TPI) to avoid damage to the dies or the revolver.
- Avoid using excessive force when threading to prevent injury or tool breakage.
- Be aware of sharp edges and metal shavings that may be present during the threading process.
- If you experience any difficulty during use, stop immediately and seek assistance.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials, including the Brownells Revolver Barrel/Frame Dies, a compatible revolver, and any additional tools required for threading.
- Ensure your workspace is welllit and free from distractions.

### 2. Setting Up the Die:

- Select the appropriate die for the task at hand.
- Secure the die in a threading tool or lathe designed for use with these dies.
- Doublecheck that the die is properly aligned with the revolver barrel or frame.

### 3. Threading Process:

- Begin threading slowly, applying consistent pressure to ensure even cuts.
- Periodically check the progress to ensure accuracy.
- If resistance is felt, stop and assess the situation before continuing.

### 4. Final Checks:

- Once the threading is complete, inspect the threads for uniformity and quality.

- Clean any metal shavings from the work area and the revolver.

## **Disposal Instructions**

- Dispose of any metal shavings and packaging materials according to local regulations.
- If the dies become damaged beyond repair, follow local guidelines for the disposal of metal tools and equipment.

## **Contact Information for Further Support**

For any questions or concerns regarding the use of the Brownells Revolver Barrel/Frame Dies, please refer to the manufacturer's website or contact your local distributor for assistance.

## **Conclusion**

By following these safety instructions and guidelines, you can ensure a safe and effective experience with the Brownells Revolver Barrel/Frame Dies. Always prioritize safety and proper usage to maintain the integrity of your tools and the revolvers you work on. Thank you for your attention to these important safety practices.

# About Us

## Brownells UK

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