

# **FLASH SUPPRESSOR TAP FOR AR-15/M16 & AR-308 - BROWNE** **FLASH SUPPRESSOR TAP 5/8 -24 TPI FOR AR-308**

[Gunsmith Tools](#) > [General Gunsmith Tools](#) > [Taps & Dies](#) > [Taps](#)

**Accurately Thread Custom Barrels, Easily Clean Up Standard Barrels, or Recondition Damaged Threads**

FLASH SUPPRESSOR TAP FOR AR-15/M16 & AR-308 The Brownells AR-15/M16 & AR-308 Flash Suppressor Tap is an essential tool for gunsmiths and firearm enthusiasts engaged in threading custom barrels or refurbishing existing threads on AR-15 and M16 rifles. Crafted from high-speed steel, this tap ensures durability and precision in creating or restoring 1/2"-28 or 5/8"-24 threads, which are standard for AR-15/M16 & AR-308 flash suppressors. Key Features: Material: High-speed steel Thread Specification: 1/2"-28 for AR-15/M16 5/8"x24 for AR-308 Application: Ideal for threading custom barrels or chasing existing threads to ensure proper fitment of flash suppressors. This tap is custom-made to factory specifications, making it a reliable choice for ensuring that flash suppressors attach securely and function correctly. Its precision threading capabilities help maintain the integrity and performance of your firearm's muzzle device. Incorporating the Brownells AR-15/M16 & AR-308 Flash Suppressor Tap into your gunsmithing toolkit provides a dependable solution for maintaining and customizing your rifle's threading needs, ensuring optimal performance and safety.



## **Attributes**

- Name: [BROWNE FLASH SUPPRESSOR TAP 5/8 -24 TPI FOR AR-308](#)
- Manufacturer: [BROWNE](#)
- Product no.: 080598531
- Mfr. No.:
- Material: High Speed Steel
- Model: AR-10
- Style: Bottom
- Threads: 5/8-24
- Weapon type: Armalite
- Delivery weight: 0.091kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 887861087773

# Table of Contents

- Startpage
- Safety Instruction Guide for Brownells Flash Suppressor Tap
- About Us

# Safety Instruction Guide for Brownells Flash Suppressor Tap

## Introduction

Thank you for choosing the Brownells Flash Suppressor Tap for AR15/M16 & AR308. This tool is designed for gunsmiths and firearm enthusiasts who need to thread custom barrels or refurbish existing threads on AR15 and M16 rifles. Please read this safety instruction guide carefully to ensure safe and effective use of the product.

## General Safety Guidelines

- **Product Safety:** Always ensure the safe use of the Flash Suppressor Tap. This tool is intended for nonfood use and must be handled with care.
- **Enhanced Recalls:** Stay informed about product recalls. If you receive a notice about this product, follow the instructions provided.
- **Online Shopping:** When purchasing online, ensure that the seller complies with safety requirements similar to those of physical stores.
- **Special Consumer Focus:** Extra care should be taken if the tool is used in environments with children or other vulnerable groups.
- **EU Contact Point:** For any safety inquiries, reach out to the designated EU contact point provided by your retailer.
- **Rapid Alerts:** Regularly check the EU's Safety Gate platform for updates on unsafe products.

## Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear appropriate PPE, including safety goggles and gloves, when using the Flash Suppressor Tap.
- **Work Area:** Ensure your work area is clean, welllit, and free from distractions to minimize the risk of accidents.
- **Tool Inspection:** Before use, inspect the tap for any damage or defects. Do not use a damaged tool.
- **Proper Handling:** Always handle the tap with care to avoid injury. Keep fingers clear of moving parts.
- **Secure Workpiece:** Ensure that the barrel or component being threaded is securely clamped to prevent movement during the tapping process.
- **Avoid OverTorquing:** Do not apply excessive force when using the tap, as this may cause damage to the tool or the workpiece.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure you have the correct tap for your specific application (1/2"28 for AR15/M16 or 5/8"24 for AR308).
- Gather necessary tools, including a tap wrench and cutting oil.

### 2. Installation:

- Secure the barrel or component in a vice or suitable clamping device.
- Apply cutting oil to the tap to reduce friction and improve cutting performance.
- Insert the tap into the tap wrench and align it with the existing threads or the area to be threaded.

### 3. Tapping Process:

- Begin turning the tap slowly and steadily, applying light pressure.
- After every full rotation, reverse the tap slightly to break the chips and prevent clogging.
- Continue this process until the desired depth is reached.

#### **4. Completion:**

- Once the threading is complete, carefully remove the tap while ensuring no debris is left in the threads.
- Clean the newly threaded area and apply any necessary lubrication or protective coatings.

## **Disposal Instructions**

- Dispose of any metal shavings, cutting oil, or damaged tools in accordance with local regulations.
- Ensure that any waste materials are disposed of in a manner that does not pose a risk to the environment or public safety.

## **Contact Information for Further Support**

For additional support or inquiries regarding the Brownells Flash Suppressor Tap, please refer to the contact information provided by your retailer or manufacturer.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)