

# HIGH SPEED STEEL TAPS - REIFF & NESTOR COMPANY HIGH SPEED STEEL TAPER TAP 7/32"-40 THREAD

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**HIGH SPEED STEEL TAPS** The Reiff & Nestor Company High Speed Steel Taps are precision-engineered tools designed for gunsmiths and firearm enthusiasts to create or repair internal threads in firearm components. Crafted from high-speed steel, these taps offer superior durability and maintain their hardness even under high temperatures, making them ideal for continuous use. These taps are available in various thread sizes and styles, including bottom, taper and plug taps, which are essential for threading close to the bottom of blind holes. The high-speed steel construction ensures longevity and precise threading, accommodating a wide range of gunsmithing applications.



Specifications: Material: High-speed steel Tap Styles: Bottom Tap Thread Sizes Available: 8-40 3-56 6-40 7/32-40 Customer Insights: Users of the Reiff & Nestor Company High Speed Steel Taps appreciate their precision and durability. The high-speed steel construction allows for efficient threading without compromising the tool's integrity, making these taps a reliable choice for both professional gunsmiths and hobbyists. Incorporating the Reiff & Nestor Company High Speed Steel Taps into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.

## Attributes

- Name: [REIFF & NESTOR COMPANY HIGH SPEED STEEL TAPER TAP 7/32"-40 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 080598113
- Mfr. No.:
- Material: Steel
- Style: Taper
- Threads: 7/32-40
- Delivery weight: 0.136kg
- Shipping width: 83mm
- Shipping length: 146mm

## Item details

Made in USA

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# Safety Instruction Guide for HIGH SPEED STEEL TAPS

## Introduction

Thank you for choosing the Reiff & Nestor Company High Speed Steel Taper Tap 7/32"40 Thread. This guide provides essential safety instructions to ensure the safe and effective use of this product. Please read this guide thoroughly before using the taps.

## General Safety Guidelines

- Ensure that all users are familiar with the proper handling and usage of taps.
- Always wear appropriate personal protective equipment (PPE), including safety goggles and gloves, when using the taps.
- Keep taps out of reach of children and vulnerable individuals.
- Inspect the taps for damage or wear before each use.
- Store taps in a dry, secure location to prevent damage and unauthorized access.
- Follow all local regulations regarding the use and disposal of tools.

## Specific Safety Precautions for Use

- **Avoid OverTorquing:** Do not apply excessive force when using the taps, as this can lead to breakage or injury.
- **Use Proper Lubrication:** Apply appropriate cutting fluid or lubricant to reduce friction and heat during use.
- **Maintain a Clean Work Area:** Keep the work area free from clutter and debris to prevent accidents.
- **Check Compatibility:** Ensure that the tap size is compatible with the material and application before use.
- **Do Not Force the Tap:** If resistance is felt while tapping, stop and assess the situation to avoid damaging the tap or the workpiece.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials, including the tap, tap wrench, cutting fluid, and safety gear.
- Ensure the workpiece is securely clamped or held in place.

### 2. Tapping Process:

- Apply cutting fluid to the tap and the workpiece to ensure smooth operation.
- Insert the tap into the tap wrench and align it perpendicular to the surface of the workpiece.
- Gently turn the tap clockwise to begin cutting the thread. Apply steady pressure without forcing the tap.
- After a few turns, reverse the tap slightly to break the chip and reduce binding.
- Continue tapping until the desired depth is reached.

### 3. Completion:

- Once the tapping is complete, carefully remove the tap from the workpiece.
- Clean the tap and the work area to remove any debris or cutting fluid.

## Disposal Instructions

- Dispose of any damaged or worn taps in accordance with local regulations.
- Recycle metal taps where facilities exist.
- Do not dispose of taps in regular household waste.

## Contact Information for Further Support

For any safety inquiries or additional support regarding the Reiff & Nestor Company High Speed Steel Taps, please consult the appropriate channels for assistance.

Thank you for prioritizing safety while using our products. Your adherence to these guidelines helps ensure a safe and effective experience.

# About Us

## Brownells UK

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