

BARREL/RECEIVER TAPS - BARREL/RECEIVER BOTTOM TAP FOR LARGE RING MAUSER

[Gunsmith Tools & Supplies](#) > [Rifle Tools](#) > [Taps & Dies](#)

Cleans Up Barrel & Receiver Threads For Fast, Easy Installation

BARREL/RECEIVER TAPS The Brownells Barrel/Receiver Taps are indispensable tools for gunsmiths and firearm enthusiasts, designed to restore and clean damaged or imperfect threads on barrels and receivers. Crafted from high-speed steel, these taps provide unmatched durability and precision, making them ideal for rebarreling projects and installing pre-threaded, no-lathe barrels. Designed to match original thread patterns, the taps are available in a variety of thread sizes to accommodate different firearm models: Large Ring Mauser: 1.10"-12 TPI FN FAL: 1"-16 TPI Remington 700 and XP100: 1 1/16"-16 TPI Savage 110/112: 1.055"-20 TPI These precisely-engineered tools ensure an accurate fit and secure threading during firearm assembly or repair. Whether for routine maintenance or critical restoration, these taps deliver professional-grade results. Specifications: Material: High-speed steel Thread Sizes: Large Ring Mauser: 1.10"-12 TPI FN FAL: 1"-16 TPI Remington 700 and XP100: 1 1/16"-16 TPI Savage 110/112: 1.055"-20 TPI Customer Insights: Users consistently praise the Brownells Barrel/Receiver Taps for their precision and reliability. The high-speed steel construction ensures consistent performance, even with repeated use. The availability of multiple thread sizes makes them highly versatile, catering to a wide range of firearms. Many gunsmiths highlight the ease these taps bring to rebarreling jobs, allowing for seamless installation of pre-threaded barrels without requiring a lathe. The Brownells Barrel/Receiver Taps are a must-have for professionals and DIY enthusiasts alike, providing a dependable solution for restoring threads and ensuring firearms are maintained with the utmost care.



Attributes

- Name: [BARREL/RECEIVER BOTTOM TAP FOR LARGE RING MAUSER](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080598111
- Mfr. No.:
- Make: Mauser
- Material: High Speed Steel
- Model: Universal Rifles
- Style: Bottom
- Delivery weight: 0.34kg
- Shipping height: 25mm
- Shipping width: 30mm
- Shipping length: 137mm
- UPC: 050806018723

Item details

Made in USA

Table of Contents

- Startpage
- Safety Instruction Guide for BARREL/RECEIVER TAPS
- About Us

Safety Instruction Guide for BARREL/RECEIVER TAPS

Introduction

Thank you for choosing the Brownells Barrel/Receiver Taps. These tools are designed to restore and clean damaged or imperfect threads on barrels and receivers. This safety instruction guide provides essential information to ensure the safe use of the product in compliance with the EU General Product Safety Regulation (GPSR).

General Safety Guidelines

- Ensure that the product is used only for its intended purpose.
- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves while using the taps.
- Keep the work area clean and welllit to avoid accidents.
- Store the taps in a safe place, out of reach of children and pets.
- Regularly inspect the taps for any signs of damage or wear. Do not use damaged tools.
- Follow all local regulations regarding the use and disposal of tools.

Specific Safety Precautions for Use

- Before using the taps, ensure that the firearm is unloaded and the working area is free from any ammunition.
- Always use the correct size tap for the specific thread you are working on to prevent damage to the firearm.
- Avoid excessive force when using the taps to prevent breakage or stripping of the threads.
- Do not attempt to modify the taps in any way, as this can lead to unsafe operating conditions.
- If you experience resistance while tapping, stop immediately and assess the situation to avoid damaging the threads or the tool.

Instructions for Installation and Usage

1. Preparation:

- Ensure the firearm is completely unloaded and in a stable position.
- Clean the area where the tap will be used to remove any debris or dirt.

2. Selecting the Right Tap:

- Choose the appropriate tap size based on the firearm model: Large Ring Mauser: 1.10"12 TPI FN FAL: 1"16 TPI Remington 700 and XP100: 1 1/16"16 TPI Savage 110/112: 1.055"20 TPI

3. Tapping Process:

- Insert the tap into the threaded hole gently.
- Turn the tap clockwise to begin cutting the threads.
- Apply cutting oil to the tap to reduce friction and heat.
- Rotate the tap in short increments, backing it out every few turns to clear chips from the threads.

4. Completion:

- Once the tap has cut the threads to the desired depth, carefully remove it by turning it

- counter-clockwise.
- Inspect the newly cut threads for any imperfections.

5. Cleaning and Maintenance:

- Clean the taps after use to remove any debris or cutting oil.
- Store the taps in their original packaging or a designated tool box.

Disposal Instructions

- Dispose of any damaged or worn taps in accordance with local regulations.
- Do not throw taps in regular household waste. Check with local authorities for proper disposal methods.

Contact Information for Further Support

For any safety inquiries or concerns regarding the Brownells Barrel/Receiver Taps, please refer to the appropriate local authority or safety organization.

Note: This safety instruction guide is intended to ensure the safe use of the Brownells Barrel/Receiver Taps. Always prioritize safety and adhere to local regulations when using tools.

About Us

Brownells Austria

Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

www.brownells.at