

STEEL ONE CALIBER SETS - BROWNEllS STEEL ONE CALIBER SET FITS .375 MUZZLE

[Gunsmith Tools](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

Square Up & Chamfer Rifle & Handgun Muzzles - Steel Bore Pilot

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one steel bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

Chamfering & Facing Combo Sets

[45° Cutter & Steel Pilot](#)

[Brass One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



Attributes

- Name: [BROWNELLS STEEL ONE CALIBER SET FITS .375 MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080591375
- Mfr. No.:
- Caliber: 375 Caliber (.375)
- Degree: 45,90
- Material: Steel
- Delivery weight: 0.313kg
- UPC: 050806017504

Item details

Made in USA

Table of Contents

- Startpage
- Safety Instruction Guide for STEEL ONE CALIBER SET
- About Us

Safety Instruction Guide for STEEL ONE CALIBER SET

Introduction

Thank you for choosing the STEEL ONE CALIBER SET by Brownells. This guide provides essential safety instructions to ensure the safe and effective use of this product. Please read and follow all instructions carefully to prevent accidents and injuries.

General Safety Guidelines

- Always use the product in a wellventilated area.
- Keep the product out of reach of children and vulnerable individuals.
- Inspect the product for any damage or wear before use.
- Use the product only for its intended purpose as described in this manual.
- Wear appropriate personal protective equipment (PPE) such as safety glasses and gloves while using the product.
- Do not modify the product in any way that could compromise its safety or functionality.

Specific Safety Precautions for Use

- Ensure that the area where you are working is free from distractions and hazards.
- Always secure the firearm or component being worked on to prevent movement during use.
- Avoid using excessive force when operating cutters to prevent breakage or injury.
- Be cautious when handling sharp edges of the cutters to avoid cuts or lacerations.
- Do not leave the product unattended while in use.
- If you experience any discomfort or unusual symptoms while using the product, stop immediately and seek assistance.

Instructions for Installation and Usage

1. Preparation

- Gather all necessary tools and materials before beginning.
- Ensure your work area is clean and organized.

2. Using the Facing Cutter

- Attach the facing cutter to the handle securely.
- Align the cutter with the muzzle of the firearm or component.
- Apply light pressure while turning the handle to square the muzzle.
- Check frequently to ensure the muzzle is being squared evenly.

3. Using the Chamfer Cutter

- Attach the chamfer cutter to the handle securely.
- Position the cutter at a 45° angle to the edge of the rifling or revolver cylinder mouth.
- Rotate the handle gently to chamfer the edges, ensuring a clean exit for bullets.
- Regularly check the chamfer depth to avoid overcutting.

4. Changing the Pilot

- To change the pilot, unscrew the cutter from the handle.

- Replace with a different pilot as needed for various calibers.
- Ensure the new pilot is securely attached before use.

5. After Use

- Clean all components thoroughly to remove debris and residue.
- Store the product in the provided polypropylene box to keep it safe and organized.
- Regularly inspect the product for wear and tear before future use.

Disposal Instructions

- Dispose of the product and any damaged components in accordance with local regulations.
- Do not throw the product in regular household waste.
- If applicable, recycle materials such as metal and plastic following local recycling guidelines.

Contact Information for Further Support

For any safety inquiries or further support regarding the STEEL ONE CALIBER SET, please contact the manufacturer or authorized distributor. Ensure you have the product details available for reference.

By following these guidelines, you can ensure a safe and effective experience with your STEEL ONE CALIBER SET. Always prioritize safety and do not hesitate to seek assistance if unsure about any aspect of the product's use. Thank you for your attention to these important safety instructions.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk