

# STEEL ONE CALIBER SETS - STEEL ONE CALIBER SET FITS .257 MUZZLE

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

## **Square Up & Chamfer Rifle & Handgun Muzzles - Steel Bore Pilot**

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one steel bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Brass One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



## Attributes

- Name: [STEEL ONE CALIBER SET FITS .257 MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080591257
- Mfr. No.:
- Caliber: 25 Caliber (.257)
- Degree: 45,90
- Material: Steel
- Delivery weight: 0.304kg
- UPC: 050806017405

## Item details

Made in USA

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# Safety Instruction Guide for STEEL ONE CALIBER SETS

## Introduction

Thank you for purchasing the STEEL ONE CALIBER SETS designed for precision muzzle work. This guide provides essential safety instructions and guidelines to ensure safe and effective use of your product. Please read this manual carefully before using the product.

## General Safety Guidelines

- Ensure that the product is used only for its intended purpose.
- Keep the product out of reach of children and vulnerable individuals.
- Always wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, when using this product.
- Inspect the product before each use to ensure it is in good working condition.
- Do not use the product if it appears damaged or if any components are missing.
- Follow all local laws and regulations regarding the use of this product.

## Specific Safety Precautions for Use

- **Cutting Tools:** The facing and chamfering cutters are sharp. Handle with care to avoid cuts or injuries.
- **Alignment:** Ensure that the cutter is properly aligned with the pilot to prevent wobbling, which can lead to inaccurate cuts or damage.
- **Stability:** Use the product on a stable and secure surface to prevent slips or accidents during use.
- **Dust and Debris:** Be aware of metal shavings and debris generated during use. Clean the area promptly to prevent slips or injuries.
- **Ventilation:** Use the product in a wellventilated area to avoid inhaling any dust or particles generated during operation.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting.
- Ensure that you are wearing appropriate PPE.

### 2. Installing the Cutter:

- Select the appropriate cutter for your caliber.
- Attach the cutter to the handle securely.
- Ensure that the cutter is aligned with the pilot.

### 3. Using the Facing Cutter:

- Position the muzzle securely in a vise or stable surface.
- Insert the pilot into the bore of the muzzle.
- Rotate the handle slowly and apply even pressure to square the muzzle.

### 4. Using the Chamfer Cutter:

- After facing, use the chamfer cutter to break the edges of the rifling.
- Insert the pilot into the bore and rotate the handle to create a clean bullet exit.

- If using on a revolver cylinder, ensure that the cylinder is securely held.

#### **5. Cleaning and Maintenance:**

- After use, clean the cutters and handle to remove any debris.
- Store the product in its polypropylene box to protect it from damage.

## **Disposal Instructions**

- Dispose of any damaged or wornout components responsibly, following local regulations for metal disposal.
- Do not dispose of the product in regular household waste if it contains hazardous materials.

## **Contact Information for Further Support**

For any safety inquiries or further assistance, please contact the manufacturer or refer to the product packaging for customer support information.

By adhering to these guidelines, you can ensure a safe and effective experience with the STEEL ONE CALIBER SETS. Thank you for your attention to safety and for choosing our product.

# About Us

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