

STEEL ONE CALIBER SETS - STEEL ONE CALIBER SET FITS .22 RF MUZZLE (.211")

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

Square Up & Chamfer Rifle & Handgun Muzzles - Steel Bore Pilot

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one steel bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

Chamfering & Facing Combo Sets

[45° Cutter & Steel Pilot](#)

[Brass One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



Attributes

- Name: [STEEL ONE CALIBER SET FITS .22 RF MUZZLE \(.211"\)](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080591211
- Mfr. No.:
- Caliber: 22 Caliber (.223-.224)
- Degree: 45,90
- Material: Steel
- Delivery weight: 0.304kg
- UPC: 050806017368

Item details

Made in USA

Table of Contents

- Startpage
- Safety Instruction Guide for STEEL ONE CALIBER SETS
- About Us

Safety Instruction Guide for STEEL ONE CALIBER SETS

Introduction

Thank you for choosing the STEEL ONE CALIBER SETS. This guide provides essential safety instructions to ensure the safe and effective use of the product. Please read this guide carefully before using the product to understand the safety precautions and proper handling.

General Safety Guidelines

- Always use the product in accordance with the instructions provided.
- Ensure that the work area is clean, welllit, and free from distractions.
- Keep the product out of reach of children and vulnerable individuals.
- Wear appropriate personal protective equipment (PPE) such as safety glasses and gloves while using the product.
- Regularly inspect the product for any signs of damage or wear before use.
- Report any unsafe conditions or incidents to the appropriate authorities.

Specific Safety Precautions for Use

- Use the cutters only for their intended purpose as described in this guide.
- Ensure that the cutters are securely attached to the handle before use.
- Avoid using excessive force when operating the cutters to prevent injury or damage.
- Do not attempt to modify or repair the product yourself; seek professional assistance if needed.
- Store the product in a safe place, preferably in the original packaging, when not in use.
- Be aware of the sharp edges of the cutters and handle them with care to prevent cuts or injuries.

Instructions for Installation and Usage

1. Preparation:

- Ensure that the work area is clean and organized.
- Gather all necessary tools and materials before starting.

2. Attaching the Cutter:

- Select the appropriate cutter (90° facing cutter or 45° chamfering cutter) for your task.
- Insert the cutter into the handle, ensuring it is properly aligned and secured.

3. Using the Cutter:

- For the 90° facing cutter:
 - Position the muzzle securely in a vice or stable surface.
 - Carefully guide the cutter against the muzzle to square it after shortening or repairing damage.
- For the 45° chamfering cutter:
 - Use the cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads.
 - Apply gentle pressure and maintain a steady hand for best results.

4. Using the Pilot:

- Insert the steel bore pilot into the barrel to keep the cutter properly aligned.
- Ensure the pilot is compatible with the caliber being used.

5. PostUse Care:

- Clean the cutters and handle after use to remove any debris or residue.
- Store the product in its original packaging or a safe container to prevent damage.

Disposal Instructions

- Dispose of the product in accordance with local regulations.
- Do not dispose of the product in regular household waste.
- Check for any recycling options available in your area for metal products.

Contact Information for Further Support

For further assistance or inquiries regarding safety concerns, please refer to the manufacturer's contact information provided with the product packaging or visit the manufacturer's website.

Please ensure to keep this guide for future reference. Thank you for your attention to safety.

About Us

Brownells Austria

Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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